



Spare Parts Catalogue

Pfaff 545

PFAFF INDUSTRIEMASCHINEN GMBH KAISERSLAUTERN

Foreword

All component parts are grouped together as they are arranged in the sewing machine.

All underlined part numbers signify assemblies which are made up of several component parts.

Part number changes will be published on correction sheets and disseminated with our circulars.

Subject to alterations in design.

November 1969

**PFAFF INDUSTRIEMASCHINEN GMBH
KAISERSLAUTERN**

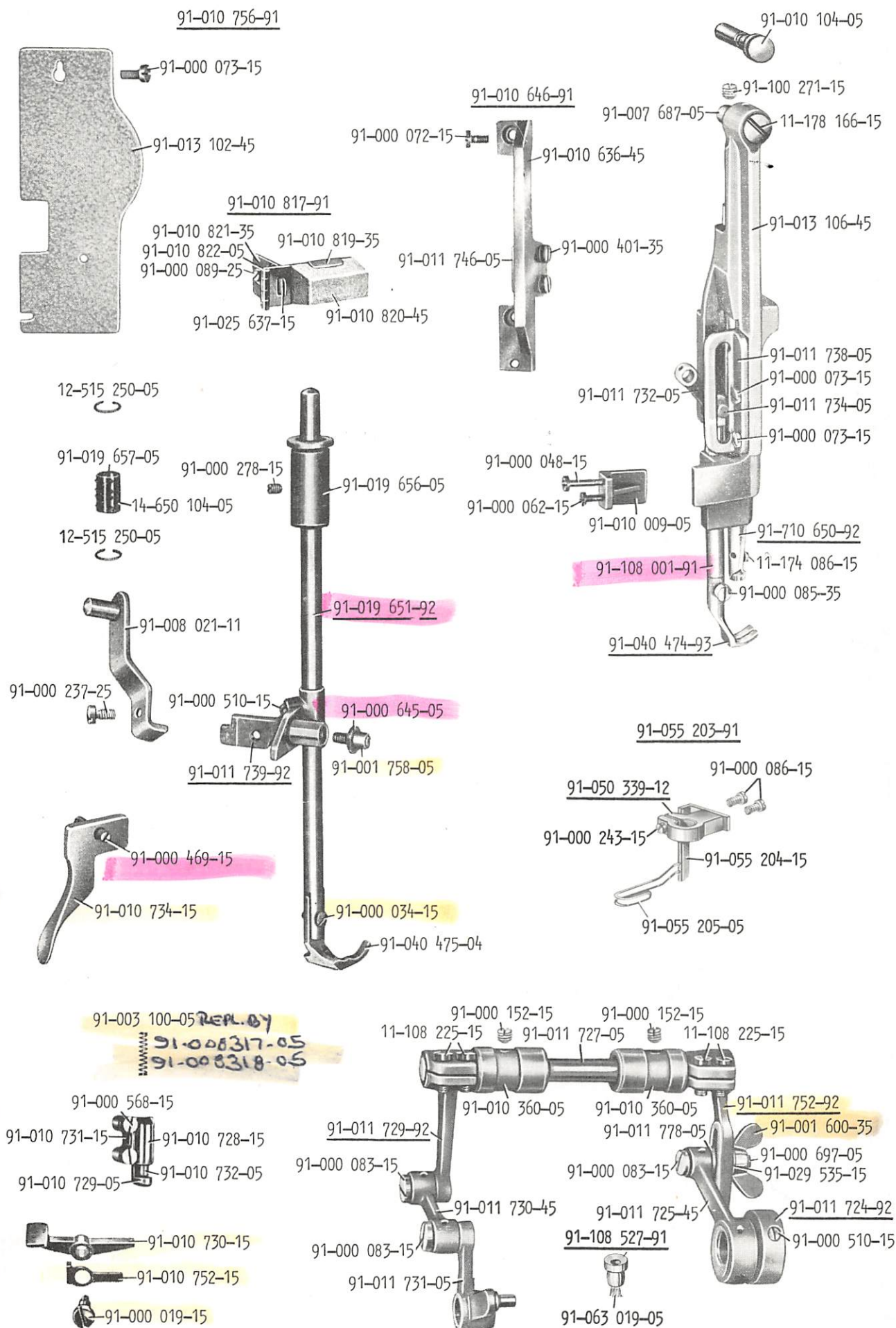
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Pfaff 545 H2-6

Single-needle, flat-bed sewing machine fitted with unison feed

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Front Parts



11-108 225-15	Binding screw (A M 5x10 DIN 84-8G; overall length = 13.5 mm) for Nos.91-011 729-92; 91-011 752-92 Old version = binding screw No.91-000 560-15 (7/32"x40; overall length = 14.5 mm)	91-010 646-91	Presser bar guide block bracket, compl., consisting of Nos.91-000 401-35; 91-010 636-45; 91-011 746-05
11-174 086-15	Needle set screw (M 3x4 DIN 920-5S)	91-010 728-15	Pressure spring receptacle for No.91-010 731-15
11-178 166-15	End screw (M 4x5 DIN 921-5S) for No.91-007 687-05	91-010 729-05	Tension release plunger
12-515 250-05	Circlip (12 DIN 9045) for No.91-019 656-05	91-010 730-15	Tension release lever
14-650 104-05	Ball (1/16" IV DIN 5401) for No.91-019 657-05	91-010 731-15	Lifting bracket guide for No.91-010 729-05
91-000 019-15	Hinge screw for No.91-010 730-15	91-010 732-05	Plunger for No.91-003 100-05
91-000 034-15	Fastening screw for lifting presser foot	91-010 734-15	Presser bar lifter (Model B) No.91-010 888-15 Presser bar lifter (Model C), not ill.
91-000 048-15	Fastening screw for No.91-010 009-05	91-010 752-15	Stop for No.91-010 730-15
91-000 062-15	Fastening screw for No.91-010 009-05	91-010 756-91	Face plate (for leather), compl., consisting of Nos.91-000 089-25; 91-010 817-91; 91-013 102-45; 91-025 637-15
91-000 072-15	Fastening screw for No.91-010 646-91	91-010 817-91	Thread lubricator (for leather), compl., consisting of Nos.91-010 819-35; 91-010 820-45; 91-010 821-35; 91-010 822-05
91-000 073-15	Fastening screw for Nos.91-011 738-05; 91-013 102-45	91-010 819-35	Oil pad holder
91-000 083-15	End screw for Nos.91-011 725-45; 91-011 730-45	91-010 820-45	Oil pad
91-000 085-35	Fastening screw for vibrating presser foot	91-010 821-35	Hinge for No.91-010 817-91
91-000 086-15	Fastening screw for No.91-055 204-15	91-010 822-05	Hinge pin for No.91-010 821-35
91-000 089-25	Fastening screw for No.91-010 817-91	91-011 724-92	Lifting eccentric, w/ set screw No.91-000 510-15
91-000 152-15	Fastening screw for No.91-010 360-05	91-011 725-45	Lifting eccentric connection
91-000 237-25	Fastening screw for No.91-008 021-11	91-011 727-05	Lifting rock shaft
91-000 243-15	Binding screw for No.91-050 339-12	91-011 729-92	Lifting rock shaft crank, front, w/ binding screw No.11-108 225-15
91-000 278-15	Fastening screw for No.91-019 656-05	91-011 730-45	Lifting bell crank link
91-000 401-35	Fastening screw for No.91-011 746-05	91-011 731-05	Lifting bell crank for No.91-011 732-05
91-000 469-15	Hinge screw for presser bar lifter	91-011 732-05	Connecting link for No.91-108 001-91
91-000 510-15	Fastening screw for Nos.91-011 724-92; 91-011 739-92	91-011 734-05	Hinge stud for No.91-108 001-91
91-000 568-15	Fastening screw for Nos.91-010 728-15; 91-010 731-15	91-011 738-05	Position bracket for No.91-013 106-45
91-000 645-05	Guide screw for No.91-011 739-92	91-011 739-92	Presser bar lifting bracket, w/ set screw No.91-000 510-15
91-000 697-05	Hinge bolt for No.91-011 725-45	91-011 746-05	Guide block for No.91-010 636-45
91-001 600-35	Nut for No.91-000 697-05	91-011 752-92	Lifting rock shaft crank, rear, adjustable, w/ binding screw No.11-108 225-15
91-001 758-05	Roller for No.91-000 645-05	91-011 778-05	Washer for No.91-000 697-05
91-003 100-05	Pressure spring for No.91-010 728-15	91-013 102-45	Face plate
91-007 687-05	Hinge stud for needle bar frame (2nd version)	91-013 106-45	Needle bar frame
91-008 021-11	Lifting bracket link for No.91-011 739-92	91-019 651-92	Presser bar, w/ set screw No.91-000 034-15
91-010 009-05	Position bracket for No.91-013 106-45	91-019 656-05	Presser bar bushing
91-010 104-05	Hinge stud for needle bar frame (1st version)	91-019 657-05	Ball retainer ring for No.91-019 656-05
91-010 360-05	Bearing bushing for No.91-011 727-05	91-025 637-15	Leaf spring for No.91-010 817-91
91-010 636-45	Presser bar guide block bracket	91-029 535-15	Washer for No.91-001 600-35

REPL. BY
8317 &
8318

91-040 474-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35, (Subcl.-6/01)

No.91-043 526-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/04), not ill.

No.91-046 546-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/06), not ill.

No.91-046 623-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/05), not ill.

No.91-046 984-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/07), not ill.

No.91-046 985-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/08), not ill.

No.91-049 059-93 x Model

Vibrating presser foot, w/
set screw No.91-000 085-35,
(Subcl.-6/02), not ill.

91-040 475-04 x Model

Lifting presser foot (Subcl.-6/01 and -6/02)

No.91-043 527-04 x Model

Lifting presser foot
(Subcl.-6/04), not ill.

No.91-046 630-04 x Model

Lifting presser foot
(Subcl.-6/05), not ill.

No.91-046 631-04 x Model

Lifting presser foot
(Subcl.-6/06), not ill.

No.91-046 926-04 x Model

Lifting presser foot
(Subcl.-6/05), not ill.

No.91-046 986-04 x Model

Lifting presser foot
(Subcl.-6/07), not ill.

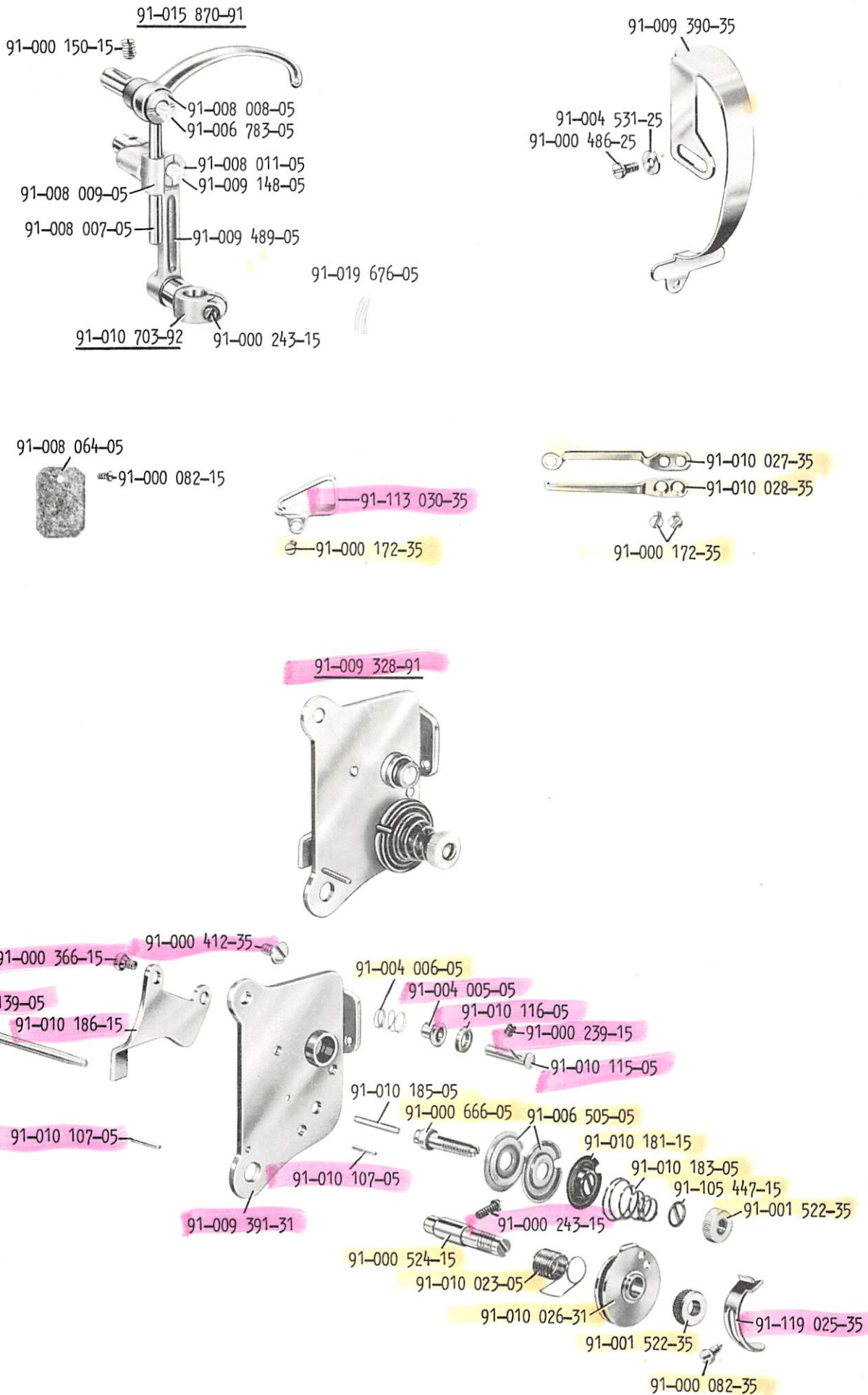
No.91-046 987-04 x Model

Lifting presser foot
(Subcl.-6/08), not ill.

91-050 339-12 Finger guard bracket, w/
binding screw No.91-000 243-1591-055 203-91 Finger guard, compl.,
consisting of Nos.91-000 086-15; 91-050 339-12;
91-055 204-15; 91-055 205-0591-055 204-15 Finger guard holder91-055 205-05 Finger guard91-063 019-05 Oil wick, 45 mm long, for No.91-108 527-9191-100 271-15 Fastening screw for Nos.91-007 687-05; 91-010 104-0591-108 001-91 Vibrating presser bar91-108 527-91 Oil cup, w/ oil wick No.91-063 019-05,
for No.91-011 724-9291-710 650-92 Needle bar, w/
needle set screw No.11-174 086-15

I/2

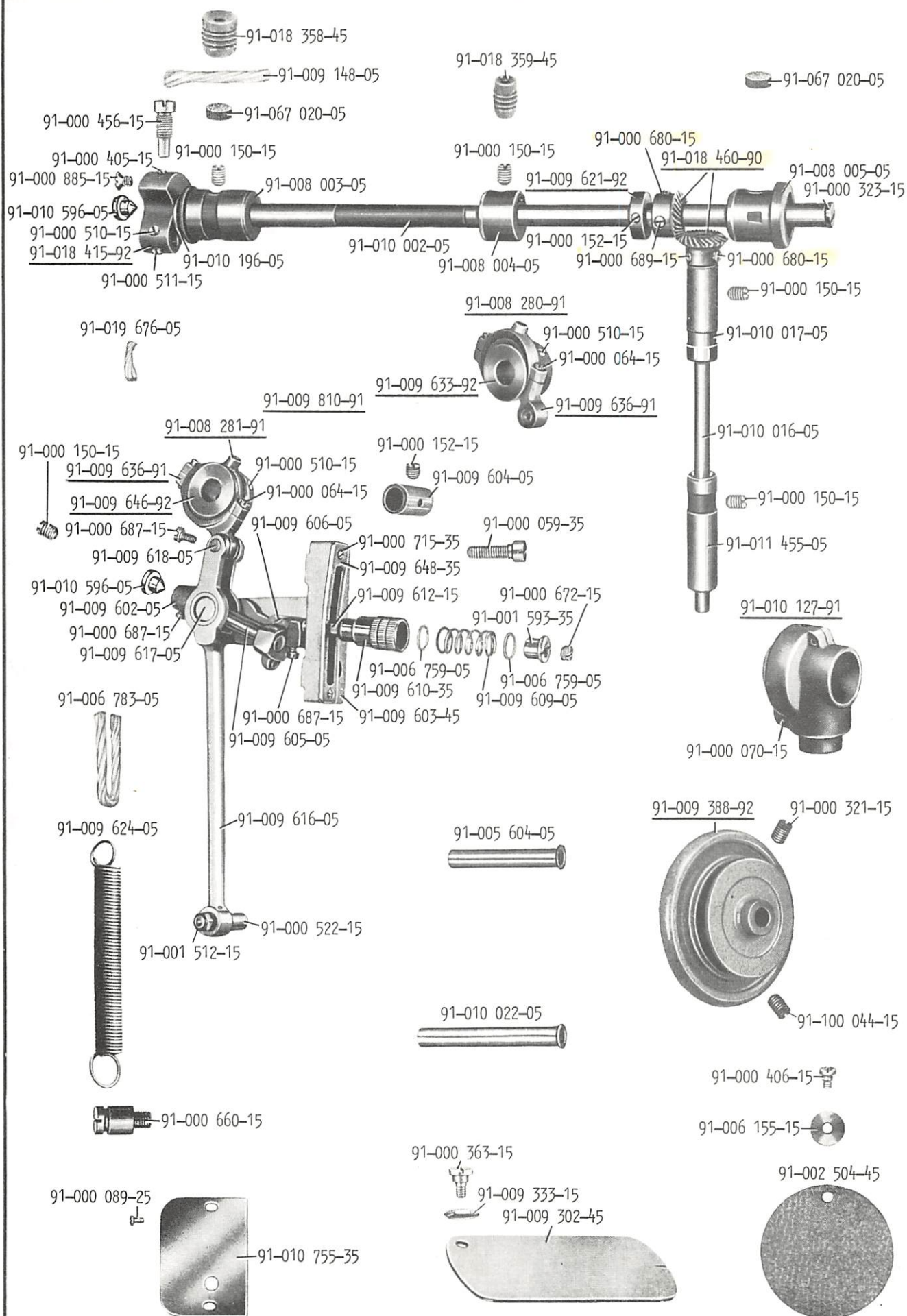
Front Parts



91-000 082-15	Fastening screw for No.91-008 064-05	91-009 391-31	Tension bracket
91-000 082-35	Fastening screw for No.91-119 025-35	91-009 489-05	Needle bar connecting link
91-000 150-15	Fastening screw for No.91-008 008-05	91-010 023-05	Thread check spring (Model B) No.91-010 937-05 Thread check spring (Model C), not ill.
91-000 172-35	Fastening screw for Nos.91-010 027-35; 91-010 028-35; 91-113 030-35	91-010 026-31	Thread controller disc
91-000 239-15	Fastening screw for No.91-010 115-05	91-010 027-35	Thread guide, rear section
91-000 243-15	Fastening screw for Nos.91-000 524-15; 91-010 703-92	91-010 028-35	Thread guide, front section
91-000 366-15	Fastening screw for No.91-010 186-15	91-010 107-05	Position pin for Nos.91-006 505-05; 91-010 026-31
91-000 412-35	Fastening screw for Nos.91-009 328-91; 91-009 652-91	91-010 115-05	Thread retainer stud
91-000 486-25	Fastening screw for No.91-009 390-35	91-010 116-05	Thread retainer stud collar
91-000 524-15	Tension stud for No.91-010 026-31	91-010 181-15	Tension release washer
91-000 666-05	Tension stud	91-010 183-05	Tension spring (Model B) No.91-010 184-05 Tension spring (Model C), not ill.
91-001 522-35	Nut for Nos.91-000 524-15; 91-000 666-05	91-010 185-05	Tension release pin
91-004 005-05	Thread retainer sleeve	91-010 186-15	Tension release plate
91-004 006-05	Pressure spring for No.91-004 005-05	91-010 703-92	Needle bar connecting stud, w/ binding screw No.91-000 243-15
91-004 531-25	Washer for No.91-000 486-25	91-013 139-05	Tension release plunger
91-006 505-05	Tension disc	91-015 870-91	Take-up lever (Model B), compl., consisting of Nos.91-008 007-05; 91-008 008-05; 91-008 009-05; 91-008 011-05; 91-009 489-05; 91-010 703-92 No.91-010 668-91 Take-up lever (Model C), not ill. Same component parts as No.91-015 870-91, but incorporating No.91-010 942-05 take-up lever and No.91-015 527-05 driving stud
91-006 783-05	Oil wick, 100 mm long, for No.91-008 008-05	91-019 676-05	Oil wick, 20 mm long, for No.91-008 009-05
91-008 007-05	Take-up lever (Model B) No.91-010 942-05 Take-up lever (Model C), not ill.	91-105 447-15	Tension spring washer
91-008 008-05	Take-up lever hinge stud	91-113 030-35	Thread guide, upper
91-008 009-05	Driving stud (Model B) No.91-015 527-05 Driving stud (Model C), not ill.	91-119 025-35	Stop for No.91-010 023-05
91-008 011-05	Hinge stud for No.91-009 489-05		
91-008 064-05	Take-up lever oil pad		
91-009 148-05	Oil wick, 60 mm long, for No.91-008 011-05		
91-009 328-91	Thread tension (Model B), compl., consisting of Nos.91-000 239-15; 91-000 366-15; 91-000 666-05; 91-001 522-35; 91-004 005-05; 91-004 006-05; 91-006 505-05; 91-009 391-31; 91-010 107-05; 91-010 115-05; 91-010 116-05; 91-010 181-15; 91-010 183-05; 91-010 185-05; 91-010 186-15; 91-105 447-15 No.91-009 652-91 Thread tension, compl., (Model C), not ill. Same component parts as No.91-009 328-91, but incorporating tension spring No.91-010 184-05		
91-009 390-35	Take-up lever guard		

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Arm Parts

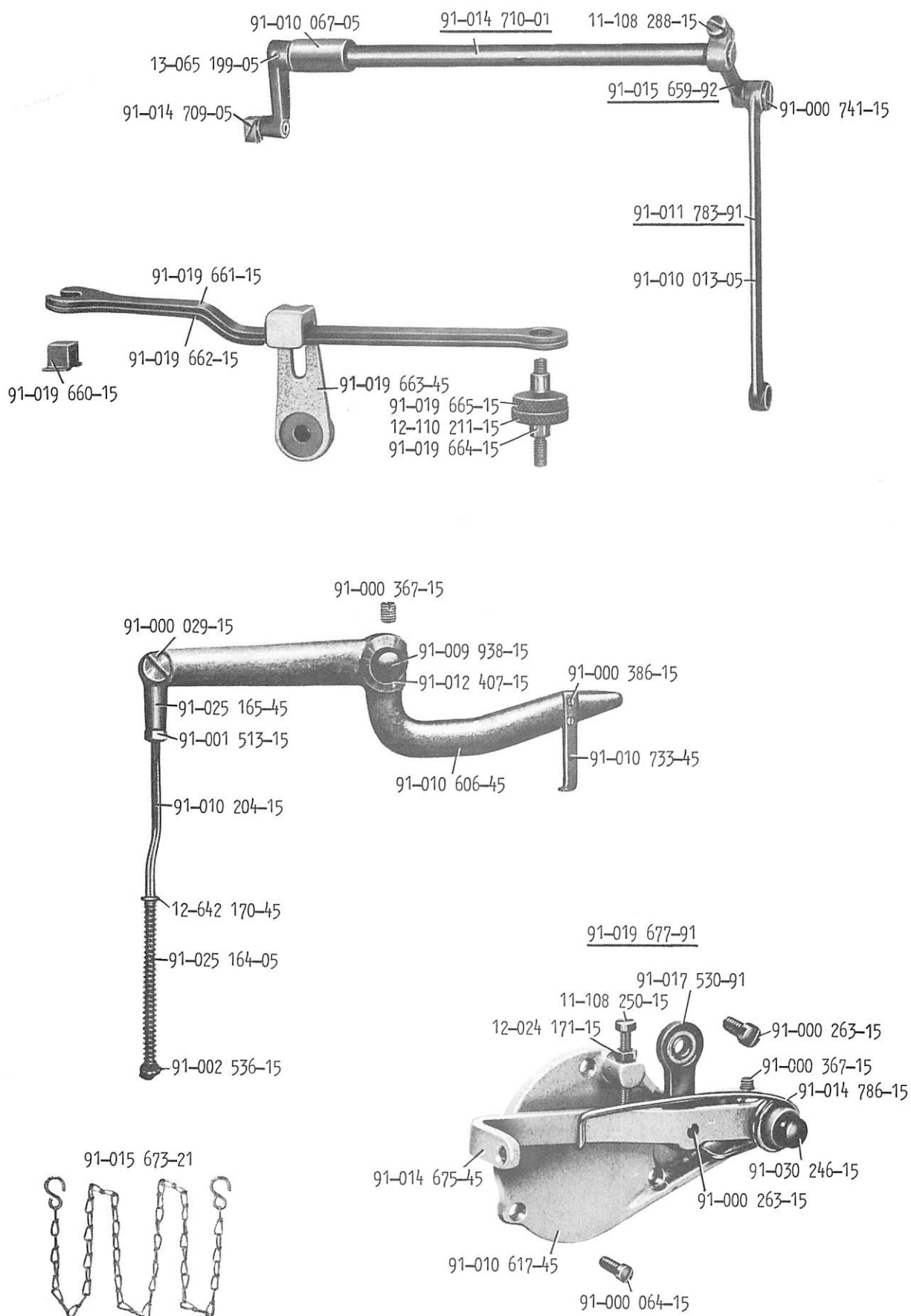


91-000 059-35	Fastening screw for No.91-009 603-45	91-008 004-05	Arm shaft bushing, center
91-000 064-15	Fastening screw for No.91-009 636-91	91-008 005-05	Arm shaft bushing, rear
91-000 070-15	Fastening screw for No.91-010 127-91	<u>91-008 280-91</u>	Feed driving eccentric sleeve (6.0 mm stitch length), compl., consisting of Nos.91-009 633-92; 91-009 636-91
91-000 089-25	Fastening screw for No.91-010 755-35	<u>91-008 281-91</u>	Feed driving eccentric sleeve (4.5 mm stitch length), compl., consisting of Nos.91-009 636-91; 91-009 646-92
91-000 150-15	Fastening screw for Nos.91-008 003-05; 91-008 004-05; 91-010 017-05; 91-011 455-05 and end screw (old version) for No.91-009 605-05 Remarks: End screw No.91-000 150-15 cannot be replaced by the new plug No.91-010 596-05	91-009 148-05	Oil wick, 60 mm long, for No.91-018 358-45
91-000 152-15	Fastening screw for Nos.91-009 604-05; 91-009 621-92	91-009 302-45	Top cover
91-000 321-15	Fastening screw, pointed, for balance wheel	91-009 333-15	Spring washer for No.91-009 302-45
91-000 323-15	End screw for No.91-010 002-05	<u>91-009 388-92</u>	Balance wheel (Model B), w/ set screw Nos.91-000 321-15; 91-100 044-15 No. <u>91-009 389-92</u> Balance wheel (Model C) w/ set screw Nos.91-000 321-15; 91-100 044-15, not ill.
91-000 363-15	Fastening screw for No.91-009 302-45	91-009 602-05	Feed regulator
91-000 405-15	Fastening screw for No.91-018 415-92	91-009 603-45	Feed regulator bearing bracket
91-000 406-15	Fastening screw for No.91-002 504-45	91-009 604-05	Feed regulator bearing bracket bushing for No.91-009 603-45
91-000 456-15	Fastening screw for No.91-018 415-92	91-009 605-05	Feed regulator stud
91-000 510-15	Fastening screw for Nos.91-008 011-05 (see Section I/2); 91-009 633-92; 91-009 646-92	91-009 606-05	Feed regulator lever stud
91-000 511-15	Fastening screw for No.91-008 011-05 (see Section I/2)	91-009 609-05	Retaining spring
91-000 522-15	Hinge screw for No.91-009 616-05	91-009 610-35	Feed regulator knob
91-000 660-15	Spring suspension screw for No.91-009 624-05	91-009 612-15	Feed regulator lever stud guide
91-000 672-15	End screw for No.91-001 593-35	91-009 616-05	Feed driving connection
91-000 680-15	Fastening screw, pointed, for No.91-018 460-90	91-009 617-05	Feed regulator hinge stud
91-000 687-15	Fastening screw for Nos.91-009 605-05; 91-009 606-05; 91-009 618-05	91-009 618-05	Hinge stud for No.91-009 616-05
91-000 689-15	Fastening screw, blunt, for No.91-018 460-90	<u>91-009 621-92</u>	Collar, w/ set screw No.91-000 152-15, for No.91-010 127-91
91-000 715-35	Fastening screw for No.91-009 648-35	91-009 624-05	Tension spring
91-000 885-15	End screw (old version) for No.91-010 002-05 Remarks: End screw No.91-000 885-15 cannot be replaced by the new plug No.91-010 596-05	<u>91-009 633-92</u>	Feed driving eccentric (6.0 mm stitch length), w/ set screw No.91-000 510-15
91-001 512-15	Nut for No.91-000 522-15	<u>91-009 636-91</u>	Feed driving eccentric sleeve, w/ set screw No.91-000 064-15
91-001 593-35	Nut for No.91-009 610-35	<u>91-009 646-92</u>	Feed driving eccentric, (4.5 mm stitch length), w/ set screw No.91-000 510-15
91-002 504-45	Arm cover, rear, (Model B)		
91-005 604-05	Oil tube, 48 mm long, for No.91-010 016-05		
91-006 155-15	Spring washer for No.91-000 406-15		
91-006 759-05	Washer for No.91-009 609-05		
91-006 783-05	Oil wick, 100 mm long, for No.91-009 605-05		
91-008 003-05	Arm shaft bushing, front		

- 91-009 648-35 Feed regulator index plate
- 91-009 810-91 Feed regulator
 (4.5 mm stitch length), compl.,
 consisting of Nos. 91-000 152-15; 91-000 672-15;
 91-000 687-15; 91-000 715-35; 91-001 593-35;
 91-006 759-05; 91-008 281-91; 91-009 602-05;
 91-009 603-45; 91-009 604-05; 91-009 605-05;
 91-009 606-05; 91-009 609-05; 91-009 610-35;
 91-009 612-15; 91-009 616-05; 91-009 617-05;
 91-009 618-05; 91-009 648-35
- No. 91-009 361-91 Feed regulator
 (6.0 mm stitch length), compl.,
 not ill.
 Same component parts as
 No. 91-009 810-91,
 but incorporating
 feed driving eccentric sleeve
 No. 91-008 280-91
- 91-010 002-05 Arm shaft
- 91-010 016-05 Vertical shaft
- 91-010 017-05 Vertical shaft bushing, upper
- 91-010 022-05 Oil tube, 56 mm long,
 for No. 91-010 044-05 (see Section III/1)
- 91-010 127-91 Bevel gear case, w/
 set screw No. 91-000 070-15
- 91-010 196-05 Friction washer for No. 91-008 003-05
- 91-010 596-05 Plug for Nos. 91-009 605-05;
 91-010 002-05
- 91-010 755-35 Arm cover, front
- 91-011 455-05 Vertical shaft bushing, lower
- 91-018 358-45 Oil cup for No. 91-008 003-05
- 91-018 359-45 Oil cup for No. 91-008 004-05
- 91-018 415-92 Needle bar crank, w/
 set screw Nos. 91-000 405-15; 91-000 510-15;
 91-000 511-15
- 91-018 460-90 Bevel gear assembly, w/
 No. 91-000 680-15 Set screw, pointed
 No. 91-000 689-15 Set screw, blunt
- 91-019 676-05 Oil wick, 20 mm long, for No. 91-009 636-91
- 91-067 020-05 Oil pad for Nos. 91-008 003-05; 91-008 005-05
- 91-100 044-15 Fastening screw, blunt, for balance wheel

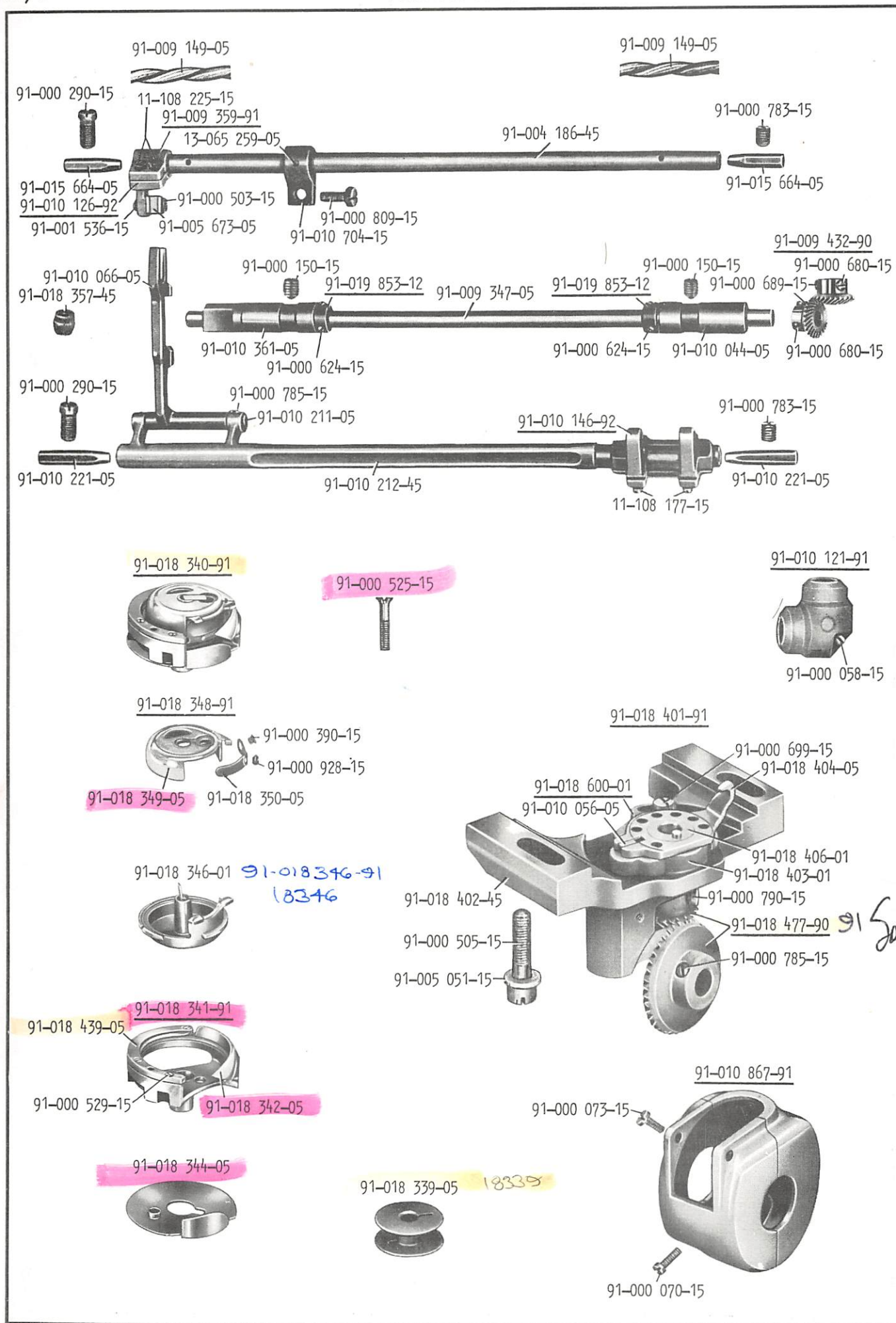
II/2

Arm Parts



11-108 250-15	Stop screw (A M 5x30 DIN 84-8G) for No.91-014 675-45	91-012 407-15	Washer for No.91-009 938-15
11-108 288-15	Binding screw (A M 6x12 DIN 84-8G; overall length = 15.9 mm) for No.91-015 659-92 Old version = binding screw No.91-000 050-15 (17/64"x26; overall length = 23 mm)	91-014 675-45	Connecting lever for No.91-017 530-91
12-024 171-15	Nut (M 5 DIN 934-8G) for No.11-108 250-15	91-014 709-05	Slide block for No.91-014 710-01
12-110 211-15	Jam nut (M 8 DIN 467-5S) for No.91-019 664-15	<u>91-014 710-01</u>	Needle bar frame shaft, w/ No.13-065 199-05 Positioning pin No.91-014 709-05 Slide block
12-642 170-45	Slip washer (5x0.6) for No.91-010 204-15	91-014 786-15	Torsion spring for No.91-014 675-45
13-065 199-05	Positioning pin (3x16 DIN 1473) for No.91-014 710-01	<u>91-015 659-92</u>	Needle bar frame shaft crank, rear, w/ binding screw No.11-108 288-15
91-000 029-15	Hinge screw for No.91-025 165-45	91-015 673-21	Chain for No.91-014 675-45
91-000 064-15	Fastening screw for No.91-010 617-45	91-017 530-91	Ball joint connection for for No.91-019 677-91
91-000 263-15	Hinge screw for No.91-017 530-91	91-019 660-15	Leaf spring bracket
91-000 367-15	Fastening screw for Nos.91-009 938-15; 91-030 246-15	91-019 661-15	Presser bar leaf spring, upper
91-000 386-15	Fastening screw for No.91-010 733-45	91-019 662-15	Presser bar leaf spring, lower
91-000 741-15	Hinge screw for No.91-010 013-05	91-019 663-45	Leaf spring guide bracket
91-001 513-15	Nut for No.91-010 204-15	91-019 664-15	Stud, threaded, for No.91-019 665-15
91-002 536-15	Washer for No.91-025 164-05	91-019 665-15	Pressure regulating thumb nut
91-009 938-15	Hinge stud for No.91-010 606-45	<u>91-019 677-91</u>	Lifting lever link assembly, (Model C) compl., consisting of Nos.11-108 250-15; 12-024 171-15; 91-000 263-15; 91-000 367-15; 91-010 617-45; 91-014 675-45; 91-014 786-15; 91-017 530-91; 91-030 246-15
91-010 013-05	Needle bar frame shaft connection	91-025 164-05	Pressure spring (Model B) for No.91-010 204-15
91-010 067-05	Needle bar frame shaft bushing	91-025 165-45	Lifting lever connecting rod joint (Model B) for No.91-010 204-15
91-010 204-15	Lifting lever connecting rod (Model B)	91-030 246-15	Hinge stud for No.91-014 675-45
91-010 606-45	Lifting lever		
91-010 617-45	Arm cover, rear		
91-010 733-45	Lifting lever lifting bracket		
<u>91-011 783-91</u>	Needle bar frame shaft connection, compl., consisting of Nos.91-000 741-15; 91-010 013-05; 91-015 659-92	91-013 109-45	Arm (not ill.)

Bedplate Parts



11-108 177-15	Binding screw (A M 4x10 DIN 84-8G; overall length = 12.8 mm) for No.91-010 146-92 Old version = binding screw No.91-000 068-15 (11/64"x30; overall length = 18.0 mm)	<u>91-009 432-90</u>	Bevel gear assembly, w/ No.91-000 680-15 Set screw, pointed No.91-000 689-15 Set screw, blunt
11-108 225-15	Binding screw (A M 5x10 DIN 84-8G; overall length = 13.5 mm) for No.91-010 126-92 Old version = binding screw No.91-000 560-15 (7/32"x40; overall length = 14.5 mm)	91-010 044-05	Hook drive shaft bushing, rear
13-065 259-05	Positioning pin (4x20 DIN 1473) for No.91-010 704-15	91-010 056-05	Bobbin case lever slide for No.91-018 403-01
91-000 058-15	Fastening screw for No.91-010 121-91	91-010 066-05	Feed bar
91-000 070-15	Fastening screw for No.91-010 867-91	<u>91-010 121-91</u>	Bevel gear case, w/ set screw No.91-000 058-15, for No.91-009 432-90
91-000 073-15	Fastening screw for No.91-010 867-91	<u>91-010 126-92</u>	Feed lifting shaft crank, w/ binding screw No.11-108 225-15
91-000 150-15	Fastening screw for Nos.91-010 044-05; 91-010 361-05	<u>91-010 146-92</u>	Feed rock shaft crank, w/ binding screw No.11-108 177-15
91-000 290-15	Fastening screw for Nos.91-010 221-05; 91-015 664-05	91-010 211-05	Feed bar hinge stud
91-000 390-15	Fastening screw for No.91-018 350-05	91-010 212-45	Feed rock shaft
91-000 503-15	Hinge screw for No.91-005 673-05	91-010 221-05	Center stud for No.91-010 212-45
91-000 505-15	Fastening screw for hook saddle	91-010 361-05	Hook drive shaft bushing, front
91-000 525-15	Fastening screw for hook	91-010 704-15	Clamping bracket for No.91-004 186-45
91-000 529-15	Fastening screw for hook gib	<u>91-010 867-91</u>	Bevel gear case, w/ set screw No.91-000 070-15, for No.91-018 477-90
91-000 624-15	Fastening screw for No.91-019 853-12	91-015 664-05	Center stud for No.91-004 186-45
91-000 680-15	Fastening screw, pointed, for No.91-009 432-90	91-018 339-05	Bobbin
91-000 689-15	Fastening screw, blunt, for No.91-009 432-90	<u>91-018 340-91</u>	Hook, w/ bobbin case, compl., consisting of Nos.91-018 341-91; 91-018 346-01; 91-018 348-91
91-000 699-15	Fastening screw for No.91-018 600-01	<u>91-018 341-91</u>	Hook, compl., consisting of Nos.91-000 529-15; 91-018 342-05; 91-018 344-05; 91-018 439-05
91-000 783-15	Fastening screw for Nos.91-010 221-05; 91-015 664-05	91-018 342-05	Hook
91-000 785-15	Fastening screw for Nos.91-010 211-05; 91-018 477-90	91-018 344-05	Hook washer
91-000 790-15	Fastening screw for No.91-018 477-90	91-018 346-01	Bobbin case base
91-000 809-15	Fastening screw for No.91-010 704-15	<u>91-018 348-91</u>	Bobbin case cap, compl., consisting of Nos.91-000 390-15; 91-000 928-15; 91-018 349-05; 91-018 350-05
91-000 928-15	Regulating screw for No.91-018 350-05	91-018 349-05	Bobbin case cap
91-001 536-15	Nut for No.91-000 503-15	91-018 350-05	Bobbin case tension spring
91-004 186-45	Feed lifting shaft	91-018 357-45	Oil sleeve for No.91-010 361-05
91-005 051-15	Washer for No.91-000 505-15	<u>91-018 401-91</u>	Hook saddle, compl., consisting of Nos.91-000 699-15; 91-018 402-45; 91-018 404-05; 91-018 406-01; 91-018 477-90; 91-018 600-01
91-005 673-05	Slide block for No.91-010 126-92	91-018 402-45	Hook saddle
91-009 149-05	Oil wick, 150 mm long, for No.91-004 186-45; 91-010 212-45	91-018 403-01	Bobbin case lever fulcrum
91-009 347-05	Hook drive shaft	91-018 404-05	Bobbin case lever
<u>91-009 359-91</u>	Feed lifting shaft crank, compl., consisting of Nos.91-000 503-15; 91-001 536-15; 91-005 673-05; 91-010 126-92	91-018 406-01	Hook shaft
		91-018 439-05	Hook gib

91-018 477-90 Bevel gear assembly, w/
set screw Nos.91-000 785-15; 91-000 790-15

91-018 600-01 Bobbin case lever fulcrum, compl.,
consisting of Nos.91-010 056-05;
91-018 403-01

91-019 853-12 Set collar, w/
set screw No.91-000 624-15,
for No.91-009 347-05

91-009 335-45 Bedplate (not ill.)

11-130 452-15 Fastening screw (M 10x25 DIN 912-8G),
not ill., for No.91-009 335-45

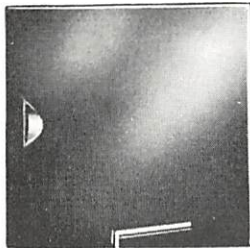
11-133 451-15 Fastening screw (M 10x25, 6.5 mm high)
not ill., for No.91-009 335-45

13-060 400-05 Positioning pin (6x32 DIN 1471),
not ill., for No.91-009 335-45

III/2

**Bedplate Parts
Safety Clutch**

91-009 308-35

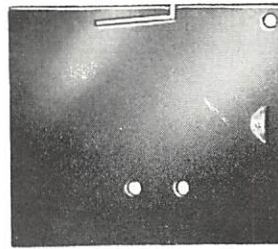


91-026 746-04

91-000 422-35



91-010 061-34

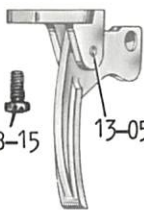


91-010 100-05

91-010 099-05



91-027 362-91



91-000 078-15

13-052 256-05

91-026 745-04

91-000 407-15



91-000 082-15



91-026 830-15

91-070 171-90

91-009 351-91

91-009 338-92



91-000 680-15

91-000 689-15

91-000 680-15



91-009 337-05

91-000 225-15

91-000 225-15

12-640 150-55

91-009 408-05



91-009 339-15

12-640 130-55

91-009 343-05

91-009 342-05

91-009 344-05

91-009 341-05

91-012 072-05

91-000 785-15

Bedplate Parts

13-052 256-05	Hinge pin (N 4x18) for No.91-027 362-91	91-026 746-04 x Model	Needle plate (Subcl. -6/01)
91-000 078-15	Fastening screw for No.91-027 362-91	No.91-043 525-04 x Model	Needle plate (Subcl.-6/04), not ill.
91-000 082-15	Fastening screw for No.91-026 830-15	No.91-046 968-04 x Model	Needle plate (Subcl.-6/05), not ill.
91-000 407-15	Fastening screw for feed dog	No.91-046 969-04 x Model	Needle plate (Subcl.-6/06), not ill.
91-000 422-35	Fastening screw for needle plate	No.91-046 982-04 x Model	Needle plate (Subcl.-6/07), not ill.
91-009 308-35	Bed slide, front	No.91-046 983-04 x Model	Needle plate (Subcl.-6/08), not ill.
91-010 061-34 x 0.8	Bed slide, rear	No.91-048 537-05 x Model	Needle plate (Subcl.-6/02), not ill.
91-010 099-05	Pressure spring for No.91-010 061-34		
91-010 100-05	Guide pin for No.91-010 099-05		
91-026 745-04 x Model	Feed dog (Subcl. -6/01)		
	No.91-043 524-04 x Model		
	Feed dog (Subcl. -6/04), not ill.		
	No.91-046 966-04 x Model		
	Feed dog (Subcl. -6/05), not ill.		
	No.91-046 967-04 x Model		
	Feed dog (Subcl. -6/06), not ill.		
	No.91-046 980-04 x Model		
	Feed dog (Subcl. -6/07), not ill.		
	No.91-046 981-04 x Model		
	Feed dog (Subcl. -6/08), not ill.		
	No.91-047 181-04 x Model		
	Feed dog (Subcl. -6/02), not ill.		
		91-026 830-15	Flat retaining spring for No.91-010 061-34
		<u>91-027 362-91</u>	Bell crank bracket, w/ hinge pin No.13-052 256-05, (Model B)

Safety Clutch

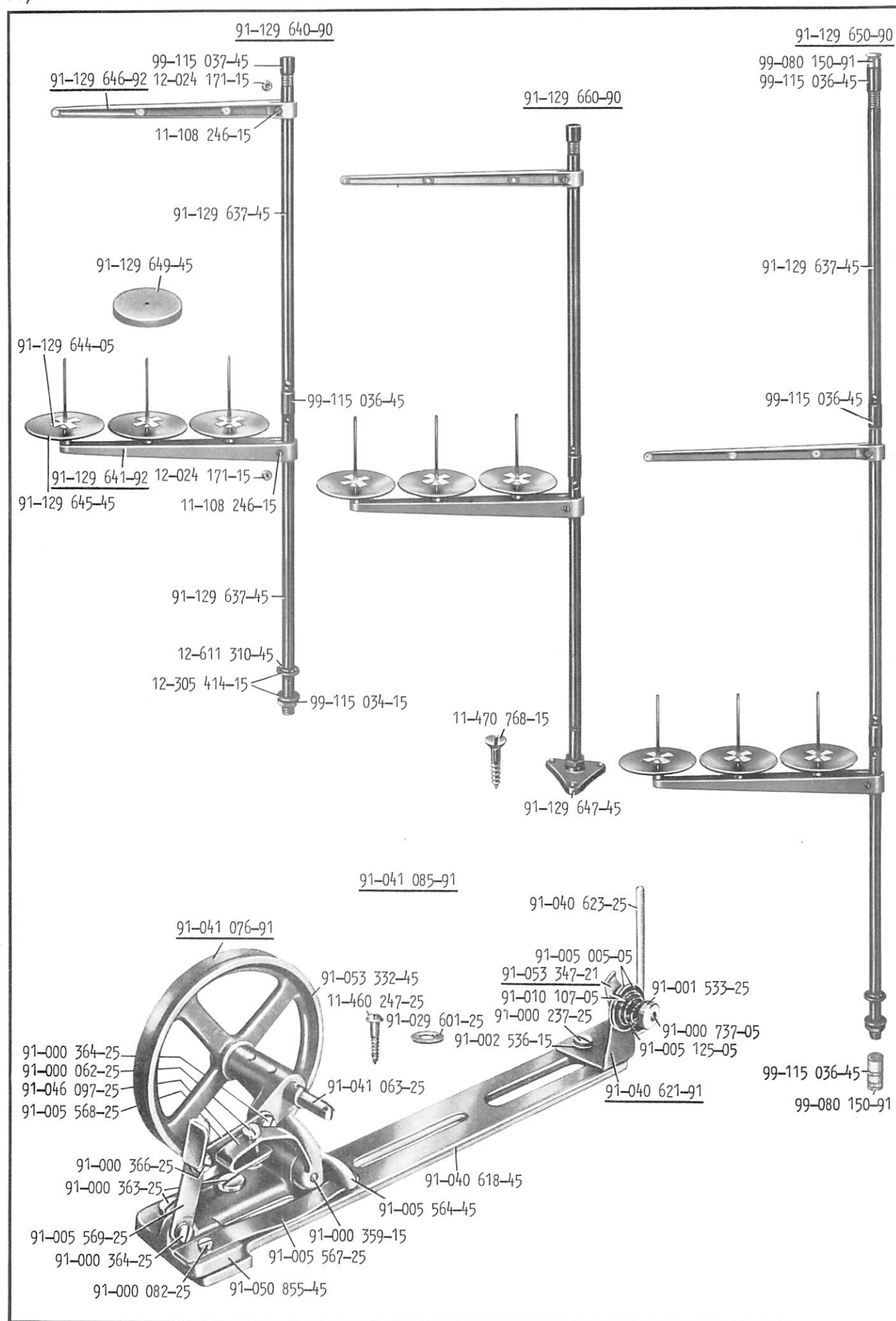
12-640 130-55	Slip washer (3.2 DIN 6799) for No.91-009 342-05	91-009 341-05	Pressure spring
12-640 150-55	Slip washer (4 DIN 6799) for No.91-009 408-05	91-009 342-05	Clutch disengaging pin for No.91-009 337-05
91-000 225-15	Fastening screw for No.91-009 408-05	91-009 343-05	Pressure spring for No.91-009 342-05
91-000 680-15	Fastening screw, pointed, for Nos.91-009 337-05; 91-009 338-92	91-009 344-05	Screw cap bushing for No.91-009 343-05
91-000 689-15	Fastening screw, blunt, for Nos.91-009 337-05; 91-009 338-92	<u>91-009 351-91</u>	Clutch collar, compl., consisting of Nos.12-640 130-55; 12-640 150-55; 91-000 225-15; 91-000 680-15; 91-000 689-15; 91-000 785-15; 91-009 337-05; 91-009 339-15; 91-009 341-05; 91-009 342-05; 91-009 343-05; 91-009 344-05; 91-009 408-05; 91-012 072-05
91-000 785-15	End screw for No.91-009 341-05	91-009 408-05	Hinge stud for No.91-009 339-15
91-009 337-05	Clutch collar	91-012 072-05	Plunger for No.91-009 339-15
<u>91-009 338-92</u>	Clutch sleeve, w/ No.91-000 680-15 Set screw, pointed No.91-000 689-15 Set screw, blunt	<u>91-070 171-90</u>	Safety clutch (Model C), compl., consisting of Nos.91-009 338-92; 91-009 351-91
91-009 339-15	Clutch latch		

IV/1; IV/2

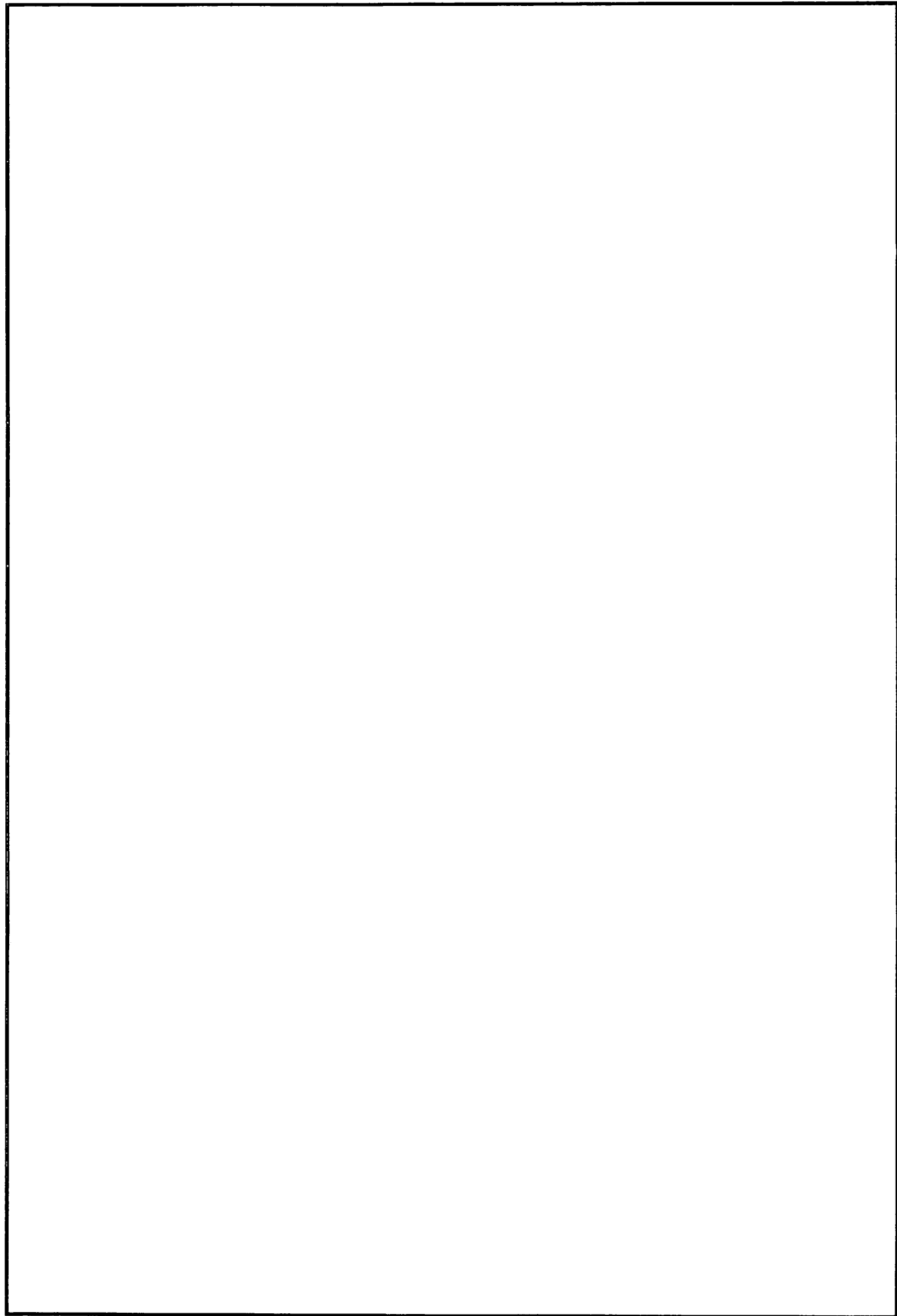
Accessory Parts



11-460 109-15	Wood screw (3x13 DIN 96-St) for No.91-029 587-55	91-029 450-35	Hinge stud for Nos.91-032 805-91; 91-032 807-91
11-460 250-25	Wood screw (4.5x25 DIN 96-St) for No.91-008 244-91	91-029 480-91	Screwdriver (4.8 mm wide)
11-460 355-15	Wood screw (5.5x25 DIN 96-St) for No.91-031 568-91	91-029 587-55	Oil drip pan
11-470 358-25	Wood screw (5.5x30 DIN 97-St) for No.91-029 840-91	91-029 601-15	Washer for Nos.11-460 250-25; 91-029 840-91
12-640 170-55	Slip washer (5 DIN 6799) for No.91-004 171-15	91-029 692-45	Rubber pad cover for No.91-025 056-92
12-642 170-45	Slip washer (5x0.6) for No.93-513 120-91	91-029 831-91	Machine rest
13-030 341-05	Fulcrum stud (5h8x40 DIN 7) for No.91-032 805-91	91-029 833-45	Machine cover
40-754 701-00	Soft brush	<u>91-029 840-91</u>	Catch, w/ leather, for No.91-029 841-05
91-000 186-15	Fastening screw for Nos.91-025 056-92; 91-025 060-92; 91-025 169-92; 91-027 271-92	91-029 841-05	Leather for No.91-029 840-91
91-004 170-45	Belt guard	91-029 946-91	Screwdriver (2.8 mm wide)
91-004 171-15	Hinge stud for Nos.91-004 170-45; 91-008 245-45	<u>91-031 568-91</u>	Knee lifter, (Model B), compl., consisting of Nos.91-025 054-55; 91-025 056-92; 91-025 060-92; 91-025 075-55; 91-025 076-15; 91-025 077-15; 91-025 169-92; 91-025 170-15; 91-027 271-92; 93-513 120-91
91-004 172-05	Torsion spring for No.91-004 170-45	<u>91-032 805-91</u>	Hinge block, left, compl., consisting of Nos.13-030 341-05; 91-032 806-45
91-004 173-15	Guide stud for No.91-004 170-45	91-032 806-45	Hinge block for Nos.91-032 805-91; 91-032 807-91
<u>91-008 244-91</u>	Belt guard, compl., consisting of Nos.12-640 170-55; 91-004 170-45; 91-004 171-15; 91-004 172-05; 91-004 173-15; 91-008 245-45	<u>91-032 807-91</u>	Hinge block, right, compl., consisting of Nos.91-032 806-45; 91-097 074-47; 91-101 775-05
91-008 245-45	Belt guard bracket	91-032 808-45	Rubber cushion, 4-mm recess
91-009 327-35	Thread guide	91-097 074-47	Earth wire for No.91-101 775-05
91-025 054-55	Rook shaft hanger, rear, for No.91-025 077-15	91-101 775-05	Fulcrum stud for No.91-032 807-91
<u>91-025 056-92</u>	Knee plate, w/ set screw No.91-000 186-15	93-102 335-41	Box
<u>91-025 060-92</u>	Rock shaft lifting bracket, w/ set screw No.91-000 186-15	<u>93-513 120-91</u>	Lifting bracket extension, compl., consisting of Nos.12-642 170-45; 93-513 121-00; 93-513 124-10; 93-513 125-05
91-025 075-55	Rock shaft hanger, front, for No.91-025 077-15	93-513 121-00	Lifting bracket extension for No.93-513 120-91
91-025 076-15	Torsion spring for No.91-025 170-15	93-513 124-10	Roller stud for No.93-513 125-05
91-025 077-15	Knee lifter rock shaft for No.91-031 568-91	93-513 125-05	Roller for No.93-513 120-91
<u>91-025 169-92</u>	Knee plate arm bracket, w/ set screw No.91-000 186-15	99-129 584-93	Wrapper, w/ needles, System 134
91-025 170-15	Knee plate arm for No.91-025 169-92		
<u>91-027 271-92</u>	Stop dog, w/ set screw No.91-000 186-15, for No.91-025 077-15		
91-029 007-91	Screwdriver (6 mm wide)		
<u>91-029 293-90</u>	Box, w/ No.40-754 701-00 Soft brush No.91-009 327-35 Thread guide No.91-018 339-05 Bobbin (see Section III/1) No.91-029 480-91 Screwdriver (4.8 mm wide) No.91-029 946-91 Screwdriver (2.8 mm wide)		
91-029 394-01	Oiler, empty		



11-108 246-15	Binding screw (A M 5x25 DIN 84-8G) for Nos.91-129 641-92; 91-129 646-92	91-041 076-91	Bobbin winder, compl., consisting of Nos.91-000 062-25; 91-000 082-25; 91-000 359-15; 91-000 364-25; 91-000 366-25; 91-005 564-45; 91-005 567-25; 91-005 568-25; 91-005 569-25; 91-041 063-25; 91-046 097-25; 91-050 855-45; 91-053 332-45
11-460 247-25	Wood screw (4.5x20 DIN 96-St) for No.91-041 085-91	91-041 085-91	Bobbin winder, table model, compl., consisting of Nos.91-000 237-25; 91-000 363-25; 91-002 536-15; 91-040 618-45; 91-040 621-91; 91-041 076-91
11-470 768-15	Wood screw (5.5x22 DIN 97-St) for No.91-129 647-45	91-046 097-25	Bobbin winder stop latch
12-024 171-15	Nut (M 5 DIN 934-8) for No.11-108 246-15	91-050 855-45	Bobbin winder frame base
12-305 414-15	Washer (A 19 DIN 125-St) for Nos.91-129 640-90; 91-129 650-90	91-053 332-45	Bobbin winder pulley
12-611 310-45	Circlip (18x1.5 DIN 471) for No.12-305 414-15	91-053 347-21	Bobbin winder tension bracket, w/ position pin No.91-010 107-05
91-000 062-25	Set screw for No.91-046 097-25	91-129 637-45	Spool rest rod
91-000 082-25	Fastening screw for No.91-005 567-25	91-129 640-90	Thread unwinder (standard version), compl., consisting of Nos.12-305 414-15; 12-611 310-45; 91-129 637-45; 91-129 641-92; 91-129 644-05; 91-129 645-45; 91-129 646-92; 91-129 649-45; 99-115 034-15; 99-115 036-45; 99-115 037-45
91-000 237-25	Fastening screw for No.91-040 621-91	91-129 641-92	Spool rest, w/ No.11-108 246-15 Binding screw No.12-024 171-15 Nut
91-000 359-15	Hinge screw for Nos.91-005 564-45; 91-050 855-45	91-129 644-05	Spool retaining washer
91-000 363-25	Fastening screw for No.91-041 076-91	91-129 645-45	Spool disc
91-000 364-25	Fastening screw for Nos.91-005 568-25; 91-005 569-25	91-129 646-92	Thread guide, w/ No.11-108 246-15 Binding screw No.12-024 171-15 Nut
91-000 366-25	Connecting screw for Nos.91-005 568-25; 91-005 569-25	91-129 647-45	Thread unwinder base for No.91-129 660-90
91-000 737-05	Tension stud	91-129 649-45	Spool pin washer (foam rubber) for No.91-129 641-92
91-001 533-25	Nut for No.91-000 737-05	91-129 650-90	Thread unwinder (special version), compl., Same component parts as No.91-129 640-90, but incorporating No.91-129 637-45 Spool rest rod (3x) No.99-080 150-91 Gland (for power connection) No.99-115 036-45 Sleeve (4x)
91-002 536-15	Washer for No.91-000 237-25	91-129 660-90	Thread unwinder (special version), compl., Same component parts as No.91-129 640-90, but incorporating No.11-470 768-15 Wood screw No.91-129 647-45 Thread unwinder base
91-005 005-05	Tension disc	99-080 150-91	Gland for No.91-129 650-90
91-005 125-05	Tension spring	99-115 034-15	Nut for No.91-129 637-45
91-005 564-45	Bobbin winder frame	99-115 036-45	Sleeve for No.91-129 637-45
91-005 567-25	Bobbin winder frame spring	99-115 037-45	Cap for No.91-129 637-45
91-005 568-25	Bobbin winder stop latch trip lever for No.91-005 564-45		
91-005 569-25	Bobbin winder thumb lever for No.91-005 568-25		
91-010 107-05	Position pin for No.91-005 005-05		
91-029 601-25	Washer for No.11-460 247-25		
91-040 618-45	Bobbin winder base for No.91-041 085-91		
91-040 621-91	Bobbin winder thread tension bracket, compl., consisting of Nos.91-000 737-05; 91-001 533-25; 91-005 005-05; 91-005 125-05; 91-040 623-25; 91-053 347-21		
91-040 623-25	Spool pin		
91-041 063-25	Bobbin winder spindle		



V/1; V/2

Complementary Parts

Pfaff 545 H1-6

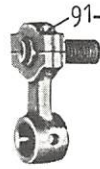
Pfaff 545 H3-6

Pfaff 545 H4-6

91-010 618-15



91-011 497-91



91-000 243-15

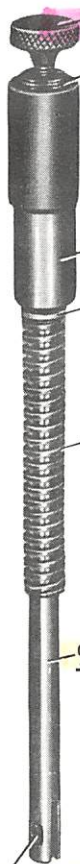


91-001 512-15

Pfaff 545 H3-6; 545 H4-6

91-000 636-15

91-011 929-15



91-010 676-15

91-006 526-05

91-010 633-05

91-011 718-92

91-000 034-15

91-009 009-05

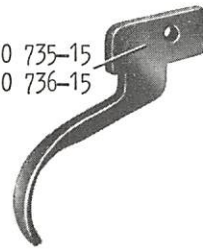


91-061 005-05



91-010 735-15

91-010 736-15



91-042 945-04



91-046 731-04



91-046 732-93

91-000 085-35



91-042 944-04



Complementary Parts for the Pfaff 545 H1-6
(For standard parts, please refer to the Pfaff 545 H2-6)

V/1

91-000 243-15 Fastening screw for No.91-011 497-91

91-001 512-15 Nut for No.91-011 497-91

91-010 618-15 Lifting bell crank

91-011 497-91 Ball joint connection, w/
ball screw stud and set screw No.91-000 243-15

Complementary Parts for the Pfaff 545 H3-6; 545 H4-6
(For standard parts, please refer to the Pfaff 545 H2-6)

91-000 034-15 Fastening screw for lifting presser foot

91-000 085-35 Fastening screw for No.91-046 732-93

91-000 636-15 Pressure regulating screw (Model H4)

91-006 526-05 Washer (Model H4) for No.91-010 633-05

91-009 009-05 Presser bar spring stop pin (Model H4)
for No.91-061 005-05

91-010 633-05 Presser bar spring, outer, (Model H4)

91-010 676-15 Presser bar bushing (Model H4)

91-010 735-15 Presser bar lifter (Model H3)

91-010 736-15 Presser bar lifter (Model H4)

91-011 718-92 Presser bar, w/
set screw No.91-000 034-15, (Model H4)

91-011 929-15 Bushing threaded (Model H4) for No.91-010 676-15

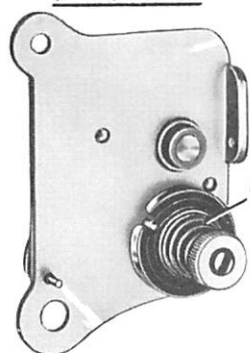
91-042 944-04 x Model
Feed dog (Subcl.-6/03), Model H4

91-042 945-04 x Model
Needle plate (Subcl.-6/03), Model H4

91-046 731-04 x Model
Lifting presser foot (Subcl.-6/03), Model H4

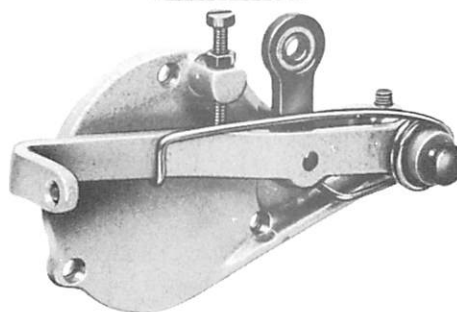
91-046 732-93 x Model
Vibrating presser foot, w/ set screw
No.91-000 085-35, (Subcl.-6/03), Model H4

91-061 005-05 Presser bar spring, inner, (Model H4)

91-009 652-91

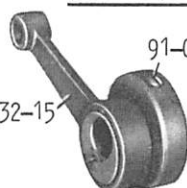
91-010 184-05

91-010 937-05

91-019 677-9191-010 631-92

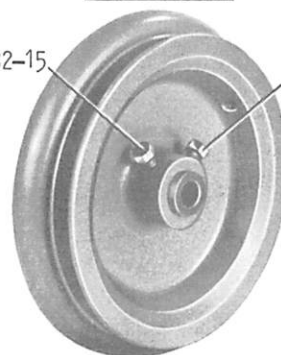
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91-010 632-15

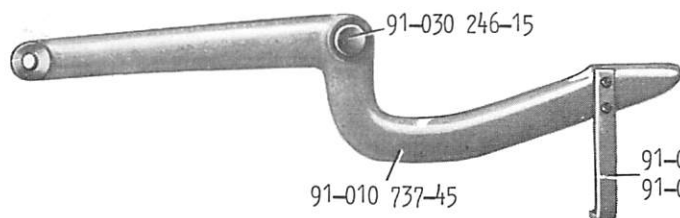
91-015 652-92

91-000 382-15

91-000 668-15



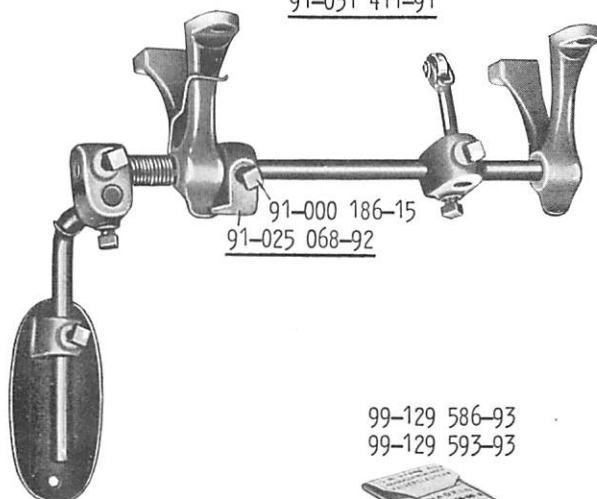
91-030 246-15



91-010 737-45

91-010 738-45

91-010 739-45

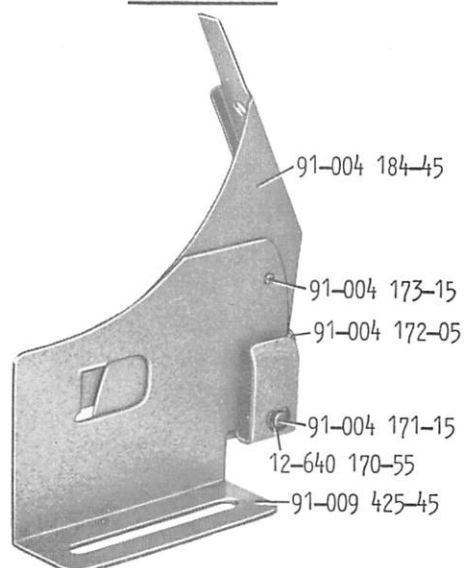
91-031 411-91

91-000 186-15

91-025 068-92

99-129 586-93

99-129 593-93

91-009 424-91

91-004 184-45

91-004 173-15

91-004 172-05

91-004 171-15

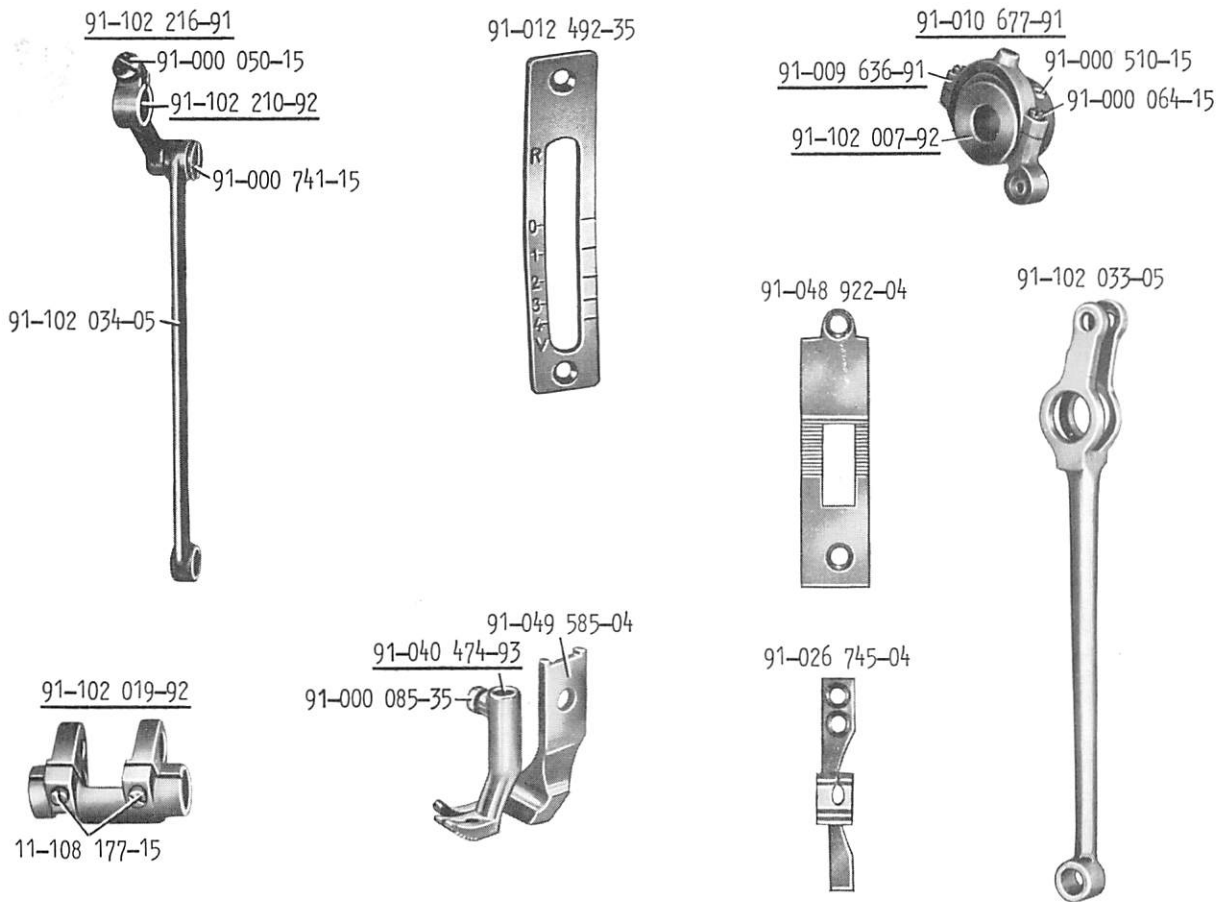
12-640 170-55

91-009 425-45

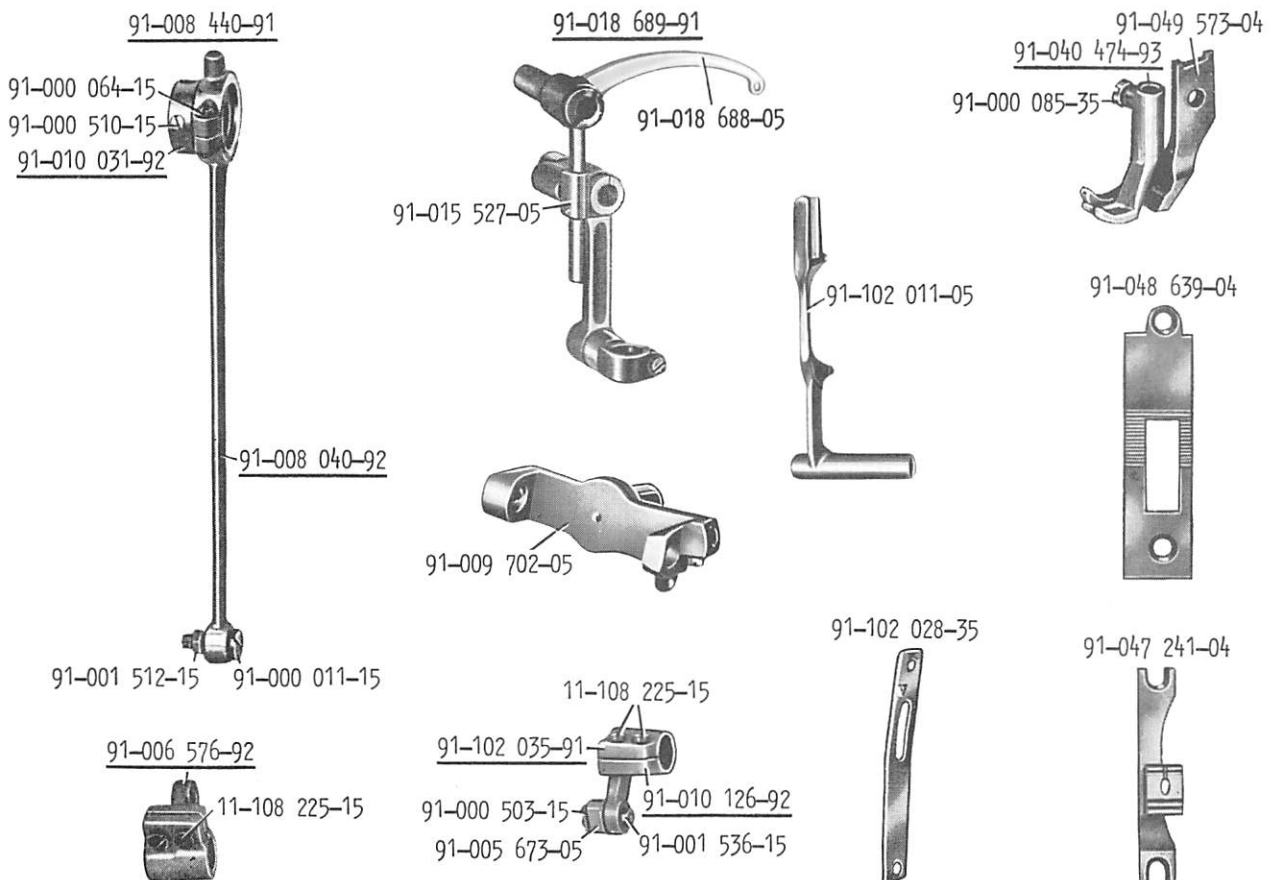
12-640 170-55	Slip washer (5 DIN 6799) for No.91-004 171-15
91-000 186-15	Fastening screw for No.91-025 068-92
91-000 382-15	Fastening screw, blunt, for No.91-015 652-92
91-000 510-15	Fastening screw for No.91-010 631-92
91-000 668-15	Fastening screw, pointed, for No.91-015 652-92
91-004 171-15	Hinge stud for Nos.91-004 184-45; 91-009 425-45
91-004 172-05	Torsion spring for No.91-004 184-45
91-004 173-15	Guide stud for No.91-004 184-45
91-004 184-45	Belt guard
<u>91-009 424-91</u>	Belt guard, compl., consisting of Nos.12-640 170-55; 91-004 171-15; 91-004 172-05; 91-004 173-15; 91-004 184-45; 91-009 425-45
91-009 425-45	Belt guard bracket
<u>91-009 652-91</u>	Thread tension, compl., (Model D) Same component parts as No.91-009 328-91 (see Section I/2), but incorporating tension spring No.91-010 184-05
91-010 184-05	Tension spring (Model D)
<u>91-010 631-92</u>	Lifting eccentric, w/ set screw No.91-000 510-15, (Model H4)
91-010 632-15	Lifting eccentric connection (Model H4)
91-010 737-45	Lifting lever (Model H4)
91-010 738-45	Lifting lever lifting bracket (Model H3)
91-010 739-45	Lifting lever lifting bracket (Model H4)
91-010 937-05	Thread check spring (Model D)
<u>91-015 652-92</u>	Balance wheel (Model D), w/ No.91-000 382-15 Set screw, blunt No.91-000 668-15 Set screw, pointed
<u>91-019 677-91</u>	Lifting lever link assembly (Model D), compl. For component parts see Section II/2
<u>91-025 068-92</u>	Stop dog, w/ set screw No.91-000 186-15, (Model H3)
91-030 246-15	Hinge stud (Model H4) for No.91-010 737-45
<u>91-031 411-91</u>	Knee lifter, (Model H3), compl. Same component parts as No.91-031 568-91 (see Section IV/1), but incorporating No.91-025 068-92 Stop, w/ set screw No.91-000 186-15
99-129 586-93	Wrapper, w/ needles, System 190, (Model H4)
99-129 593-93	Wrapper, w/ needles, System 134-35, (Model H3)

(Q) 10/000 (00-000) 10/000 (00-000) 10/000 (00-000)

Complementary Parts
Pfaff 545-6 N8
Pfaff 545-6 N10



Pfaff 545-6 N10



Complementary Parts for the Pfaff 545-6 N8
(For standard parts, please refer to the Pfaff 545 H1-6; H2-6; H3-6; H4-6)

VI

11-108 177-15	Binding screw (A M 4x10 DIN 84-8G; overall length = 12.8 mm) for No.91-102 019-92 Old version = binding screw No.91-000 068-15 (11/64"x30; overall length = 18 mm)	91-026 745-04 x Model Feed dog (Subcl.-6/01), Model H1; H2; H3 No.91-042 944-04 x Model Feed dog (Subcl.-6/02), Model H4, not ill.
91-000 050-15	Binding screw for No.91-102 210-92	
91-000 064-15	Fastening screw for No.91-009 636-91	
91-000 085-35	Fastening screw for vibrating presser foot	
91-000 510-15	Fastening screw for No.91-102 007-92	
91-000 741-15	Hinge screw for Nos.91-102 034-05; 91-102 210-92	
91-009 636-91	Feed driving eccentric sleeve, w/ set screw No.91-000 064-15	
91-010 677-91	Feed driving eccentric sleeve, compl., for No.91-018 467-91, consisting of Nos.91-009 636-91; 91-102 007-92	91-040 474-93 x Model Vibrating presser foot, w/ set screw No.91-000 085-35, (Subcl.-6/01), Model H1; H2; H3 No.91-046 732-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/02), Model H4, not ill.
91-012 492-35	Feed regulator index plate	
91-018 467-91	Feed regulator, compl., (not ill.) Same component parts as No.91-009 810-91 (see Section II/1), but incorporating No.91-012 492-35 Feed regulator index plate No.91-102 007-92 Feed driving eccentric No.91-102 033-05 Feed forked connection	91-048 922-04 x Model Needle plate (Subcl.-6/01), Model H1; H2; H3 No.91-048 923-04 x Model Needle plate (Subcl.-6/02), Model H4, not ill.
		91-049 585-04 x Model Lifting presser foot (Subcl.-6/01), Model H1; H2; H3 No.91-049 586-05 x Model Lifting presser foot (Subcl.-6/02), Model H4, not ill.

Continued overleaf

Complementary Parts for the Pfaff 545-6 N10
(For standard parts, please refer to the Pfaff 545-6 N8)

11-108 225-15	Binding screw (A M 5x10 DIN 84-8G; overall length= 13.5 mm) for Nos.91-006 576-92; 91-010 126-92 Old version = binding screw No.91-000 560-15 (7/32"x40; overall length = 14.5 mm)	91-010 031-92 Feed lifting eccentric, w/ set screw No.91-000 510-15
91-000 011-15	Hinge screw for No.91-008 440-91	91-010 126-92 Feed lifting shaft crank, w/ set screw No.11-108 225-15
91-000 064-15	Fastening screw for No.91-008 040-92	91-015 527-05 Driving stud
91-000 085-35	Fastening screw for vibrating presser foot	91-018 688-05 Take-up lever
91-000 503-15	Hinge screw for No.91-005 673-05	91-018 689-91 Take-up lever compl., Same component parts as No.91-015 870-91 (see Section I/2), but incorporating No.91-015 527-05 Driving stud No.91-018 688-05 Take-up lever
91-000 510-15	Fastening screw for No.91-010 031-92	91-040 474-93 x Model Vibrating presser foot, w/ set screw No.91-000 085-35, (Subcl.-6/01), Model H1; H2; H3 No.91-043 526-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/02), Model H1; H2; H3, not ill. No.91-046 732-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/03), Model H4, not ill.
91-001 512-15	Nut for No.91-000 011-15	
91-001 536-15	Nut for No.91-000 503-15	
91-005 673-05	Slide block for No.91-010 126-92	
91-006 576-92	Feed lifting shaft crank, rear, w/ binding screw No.11-108 225-15	
91-008 040-92	Feed lifting connection, w/ set screw No.91-000 064-15	
91-008 440-91	Feed lifting connection, compl., consisting of Nos.91-008 040-92; 91-010 031-92	
91-009 702-05	Feed regulator	

Continued overleaf

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Complementary Parts for the Pfaff 545-6 N8
(For standard parts, please refer to the Pfaff 545 H1-6; H2-6; H3-6; H4-6)

- 91-102 007-92 Feed driving eccentric, w/
set screw No.91-000 510-15
- 91-102 019-92 Feed rock shaft crank, w/
binding screw No.11-108 177-15
- 91-102 033-05 Feed forked connection
- 91-102 034-05 Needle bar frame shaft connection
- 91-102 210-92 Needle bar frame shaft crank, rear,
w/ binding screw No.91-000 050-15
- 91-102 216-91 Needle bar frame shaft connection, compl.,
consisting of Nos.91-000 741-15;
91-102 034-05; 91-102 210-92

- 91-018 662-45 Bed plate (not ill.)
- 13-060 400-05 Positioning pin (6x32 DIN 1471),
not ill., for No.91-018 662-45
- 91-700 352-15 Fastening screw (not ill.)
for No.91-018 662-45

Complementary Parts for the Pfaff 545-6 N10
(For standard parts, please refer to the Pfaff 545-6 N8)

- 91-047 241-04 x Model
Feed dog (Subcl.-6/01),
Model H1; H2; H3
No.91-047 242-04 x Model
Feed dog
(Subcl.-6/02),
Model H1; H2; H3,
not ill.
No.91-047 243-04 x Model
Feed dog
(Subcl.-6/03),
Model H4, not ill.

- 91-048 639-04 x Model
Needle plate (Subcl.-6/01; -6/02),
Model H1; H2; H3
No.91-048 640-04 x Model
Needle plate
(Subcl.-6/03),
Model H4, not ill.

- 91-049 573-04 x Model
Lifting presser foot (Subcl.-6/01),
Model H1; H2; H3
No.91-049 574-04 x Model
Lifting presser foot
(Subcl.-6/02),
Model H1; H2; H3,
not ill.
No.91-049 575-05 x Model
Lifting presser foot
(Subcl.-6/03),
Model H4, not ill.

- 91-102 011-05 Feed bar
- 91-102 022-91 Feed regulator, compl., (not ill.)
Same component parts as No.91-018 467-91,
but incorporating
No.91-009 702-05 Feed regulator
No.91-102 028-35 Feed regulator index
plate
- 91-102 028-35 Feed regulator index plate
- 91-102 035-91 Feed lifting shaft crank, compl.,
consisting of Nos.91-000 503-15;
91-001 536-15; 91-005 673-05;
91-010 126-92

Feed Regulator Components of the Pfaff 545 for Stitch Lengths from 5 1/2 to 2 1/2 s.p.i.				
Part Name	Part Number for Stitch Length Indicated in s.p.i.			
	5 1/2	4 (N)	3 (N8)	2 1/2 (N10)
Feed regulator, compl.	91-009 810-91	91-009 361-91	91-018 467-91	91-102 022-91
Feed regulator	91-009 602-05	91-009 602-05	91-009 602-05	91-009 702-05
Feed driving eccentric sleeve, compl.	91-008 281-91	91-008 280-91	91-010 677-91	91-010 677-91
Feed driving eccentric	91-009 646-92	91-009 633-92	91-102 007-92	91-102 007-92
Feed regulator index plate	91-009 648-35	91-009 648-35	91-012 492-35	91-102 028-35
Feed driving connection	91-009 616-05	91-009 616-05	91-102 033-05	91-102 033-05
Needle bar frame shaft connection, compl.	91-011 783-91	91-011 783-91	91-102 216-91	91-102 216-91
Needle bar frame shaft connection	91-010 013-05	91-010 013-05	91-102 034-05	91-102 034-05
Needle bar frame shaft crank, rear	91-015 659-92	91-015 659-92	91-102 210-92	91-102 210-92
Feed rock shaft crank	91-010 146-92	91-010 146-92	91-102 019-92	91-102 019-92
Feed lifting connection, compl.				91-008 440-91
Feed lifting shaft crank, compl.	91-009 359-91	91-009 359-91	91-009 359-91	91-102 035-91
Feed lifting shaft crank, rear				91-006 576-92
Clamping bracket for feed lifting shaft	91-010 704-15	91-010 704-15	91-010 704-15	
Take-up lever, compl.	See table on p. 46	See table on p. 46	See table on p. 46	91-018 689-91
Feed bar	91-010 066-05	91-010 066-05	91-010 066-05	91-102 011-05
Bedplate	91-009 335-45	91-009 335-45	91-018 662-45	91-018 662-45

Component Parts for the Pfaff 545
in Models B, C, D and H1, H2, H3, H4

Part Name	Model					
	H 1 B	H 2 B	H 2 C	H 3 B	H 3 C;D	H 4 C;D
Take-up lever, compl.	91-015 870-91	91-015 870-91	91-010 668-91	91-015 870-91	91-010 668-91	91-010 668-91
Take-up lever	91-008 007-05	91-008 007-05	91-010 942-05	91-008 007-05	91-010 942-05	91-010 942-05
Take-up lever driving stud	91-008 009-05	91-008 009-05	91-015 527-05	91-008 009-05	91-015 527-05	91-015 527-05
Thread tension, compl.	91-009 328-91	91-009 328-91	91-009 652-91	91-009 328-91	91-009 652-91	91-009 652-91
Tension spring	91-010 183-05	91-010 183-05	91-010 184-05	91-010 183-05	91-010 184-05	91-010 184-05
Thread check spring	91-010 023-05	91-010 023-05	91-010 937-05	91-010 023-05	91-010 937-05	91-010 937-05
Presser bar	91-019 651-92	91-019 651-92	91-019 651-92	91-019 651-92	91-019 651-92	91-011 718-92
Presser bar bushing	91-019 656-05	91-019 656-05	91-019 656-05	91-019 656-05	91-019 656-05	91-010 676-15
Presser bar spring, outer						91-010 633-05
Presser bar spring, inner						91-061 005-05
Presser bar leaf spring	91-019 662-15	91-019 662-15	91-019 661-15 91-019 662-15	91-019 662-15	91-019 661-15 91-019 662-15	
Presser bar lifter	91-010 734-15	91-010 734-15	91-010 888-15	91-010 735-15	91-010 735-15	91-010 736-15
Lifting eccentric	91-011 724-92	91-011 724-92	91-011 724-92	91-011 724-92	91-011 724-92	91-010 631-92
Connection	91-011 725-45	91-011 725-45	91-011 725-45	91-011 725-45	91-011 725-45	91-010 632-15
Ball joint connection	91-011 497-91	91-011 730-45	91-011 730-45	91-011 730-45	91-011 730-45	91-011 730-45
Nut for ball joint connection	91-001 512-15					
Lifting bell crank	91-010 618-15	91-011 731-05	91-011 731-05	91-011 731-05	91-011 731-05	91-011 731-05
Lifting bracket	91-010 734-15	91-010 734-15	91-010 888-15	91-010 735-15	91-010 735-15	91-010 736-15
Connecting rod	91-010 204-15	91-010 204-15		91-010 204-15		
Lifting lever link assembly, compl.			91-019 677-91		91-019 677-91	91-019 677-91
Lifting lever lifting	91-010 733-45	91-010 733-45	91-010 733-45	91-010 738-45	91-010 738-45	91-010 739-45
Knee lifter, compl.	91-031 568-91	91-031 568-91		91-031 411-91		
Knee lifter stop dog	91-027 271-92	91-027 271-92		91-025 068-92		
Chain			91-015 673-21		91-015 673-21	91-015 673-21
Balance wheel	91-009 388-92	91-009 388-92	91-009 389-92	91-009 388-92	C = 91-009 389-92 D = 91-015 652-92	C = 91-009 389-92 D = 91-015 652-92
Belt guard, compl.	91-008 244-91	91-008 244-91	91-008 244-91	91-008 244-91	C = 91-008 244-91 D = 91-009 424-91	C = 91-008 244-91 D = 91-009 424-91
Arm cover, rear	91-002 504-45	91-002 504-45	91-010 617-45	91-002 504-45	91-010 617-45	91-010 617-45

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11-108 177-15	III/1	13-060 400-05	III/1	91-000 085-35	V/1	91-000 382-15	V/2	91-000 680-15	II/1
11-108 177-15	VI	13-060 400-05	VI	91-000 085-35	VI	91-000 386-15	II/2	91-000 680-15	III/1
11-108 225-15	I/1	13-065 199-05	II/2	91-000 086-15	I/1	91-000 390-15	III/1	91-000 680-15	III/2
11-108 225-15	III/1	13-065 259-05	III/1	91-000 089-25	I/1	91-000 401-35	I/1	91-000 687-15	II/1
11-108 225-15	VI	14-650 104-05	I/1	91-000 089-25	II/1	91-000 405-15	II/1	91-000 689-15	II/1
11-108 246-15	IV/2	40-754 701-00	IV/1	91-000 150-15	I/2	91-000 406-15	II/1	91-000 689-15	III/1
11-108 250-15	II/2	91-000 011-15	VI	91-000 150-15	II/1	91-000 407-15	III/2	91-000 689-15	III/2
11-108 288-15	II/2	91-000 019-15	I/1	91-000 150-15	III/1	91-000 412-35	I/2	91-000 697-05	I/1
11-130 452-15	III/1	91-000 029-15	II/2	91-000 152-15	I/1	91-000 422-35	III/2	91-000 699-15	III/1
11-133 451-15	III/1	91-000 034-15	I/1	91-000 152-15	II/1	91-000 456-15	II/1	91-000 715-35	II/1
11-174 086-15	I/1	91-000 034-15	V/1	91-000 172-35	I/2	91-000 469-15	I/1	91-000 737-05	IV/2
11-178 166-15	I/1	91-000 048-15	I/1	91-000 186-15	IV/1	91-000 486-25	I/2	91-000 741-15	II/2
11-460 109-15	IV/1	91-000 050-15	VI	91-000 186-15	V/2	91-000 503-15	III/1	91-000 741-15	VI
11-460 247-25	IV/2	91-000 058-15	III/1	91-000 225-15	III/2	91-000 503-15	VI	91-000 783-15	III/1
11-460 250-25	IV/1	91-000 059-35	II/1	91-000 237-25	I/1	91-000 505-15	III/1	91-000 785-15	III/1
11-460 355-15	IV/1	91-000 062-15	I/1	91-000 237-25	IV/2	91-000 510-15	I/1	91-000 785-15	III/2
11-470 358-25	IV/1	91-000 062-25	IV/2	91-000 239-15	I/2	91-000 510-15	II/1	91-000 790-15	III/1
11-470 768-15	IV/2	91-000 064-15	II/1	91-000 243-15	I/1	91-000 510-15	V/2	91-000 809-15	III/1
12-024 171-15	II/2	91-000 064-15	II/2	91-000 243-15	I/2	91-000 510-15	VI	91-000 885-15	II/1
12-024 171-15	IV/2	91-000 064-15	VI	91-000 243-15	V/1	91-000 511-15	II/1	91-000 928-15	III/1
12-110 211-15	II/2	91-000 070-15	II/1	91-000 263-15	II/2	91-000 522-15	II/1	91-001 512-15	II/1
12-305 414-15	IV/2	91-000 070-15	III/1	91-000 278-15	I/1	91-000 524-15	I/2	91-001 512-15	V/1
12-515 250-05	I/1	91-000 072-15	I/1	91-000 290-15	III/1	91-000 525-15	III/1	91-001 512-15	VI
12-611 310-45	IV/2	91-000 073-15	I/1	91-000 321-15	II/1	91-000 529-15	III/1	91-001 513-15	II/2
12-640 130-55	III/2	91-000 073-15	III/1	91-000 323-15	II/1	91-000 568-15	I/1	91-001 522-35	I/2
12-640 150-55	III/2	91-000 078-15	III/2	91-000 359-15	IV/2	91-000 624-15	III/1	91-001 533-25	IV/2
12-640 170-55	IV/1	91-000 082-15	I/2	91-000 363-15	II/1	91-000 636-15	V/1	91-001 536-15	III/1
12-640 170-55	V/2	91-000 082-15	III/2	91-000 363-25	IV/2	91-000 645-05	I/1	91-001 536-15	VI
12-642 170-45	II/2	91-000 082-25	IV/2	91-000 364-25	IV/2	91-000 660-15	II/1	91-001 593-35	II/1
12-642 170-45	IV/1	91-000 082-35	I/2	91-000 366-15	I/2	91-000 666-05	I/2	91-001 600-35	I/1
13-030 341-05	IV/1	91-000 083-15	I/1	91-000 366-25	IV/2	91-000 668-15	V/2	91-001 758-05	I/1
13-052 256-05	III/2	91-000 085-35	I/1	91-000 367-15	II/2	91-000 672-15	II/1	91-002 504-45	II/1

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91-002 536-15	II/2	91-007 687-05	I/1	91-009 344-05	III/2	91-009 652-91	I/2	91-010 146-92	III/1
91-002 536-15	IV/2	91-008 003-05	II/1	91-009 347-05	III/1	91-009 652-91	V/2	91-010 181-15	I/2
91-003 100-05	I/1	91-008 004-05	II/1	91-009 351-91	III/2	91-009 702-05	VI	91-010 183-05	I/2
91-004 005-05	I/2	91-008 005-05	II/1	91-009 359-91	III/1	91-009 810-91	II/1	91-010 184-05	I/2
91-004 006-05	I/2	91-008 007-05	I/2	91-009 361-91	II/1	91-009 938-15	II/2	91-010 184-05	V/2
91-004 170-45	IV/1	91-008 008-05	I/2	91-009 388-92	II/1	91-010 002-05	II/1	91-010 185-05	I/2
91-004 171-15	IV/1	91-008 009-05	I/2	91-009 389-92	II/1	91-010 009-05	I/1	91-010 186-15	I/2
91-004 171-15	V/2	91-008 011-05	I/2	91-009 390-35	I/2	91-010 013-05	II/2	91-010 196-05	II/1
91-004 172-05	IV/1	91-008 021-11	I/1	91-009 391-31	I/2	91-010 016-05	II/1	91-010 204-15	II/2
91-004 172-05	V/2	91-008 040-92	VI	91-009 408-05	III/2	91-010 017-05	II/1	91-010 211-05	III/1
91-004 173-15	IV/1	91-008 064-05	I/2	91-009 424-91	V/2	91-010 022-05	II/1	91-010 212-45	III/1
91-004 173-15	V/2	91-008 244-91	IV/1	91-009 425-45	V/2	91-010 023-05	I/2	91-010 221-05	III/1
91-004 184-45	V/2	91-008 245-45	IV/1	91-009 432-90	III/1	91-010 026-31	I/2	91-010 360-05	I/1
91-004 186-45	III/1	91-008 280-91	II/1	91-009 489-05	I/2	91-010 027-35	I/2	91-010 361-05	III/1
91-004 531-25	I/2	91-008 281-91	II/1	91-009 602-05	II/1	91-010 028-35	I/2	91-010 596-05	II/1
91-005 005-05	IV/2	91-008 440-91	VI	91-009 603-45	II/1	91-010 031-92	VI	91-010 606-45	II/2
91-005 051-15	III/1	91-009 009-05	V/1	91-009 604-05	II/1	91-010 044-05	III/1	91-010 617-45	II/2
91-005 125-05	IV/2	91-009 148-05	I/2	91-009 605-05	II/1	91-010 056-05	III/1	91-010 618-15	V/1
91-005 564-45	IV/2	91-009 148-05	II/1	91-009 606-05	II/1	91-010 061-34	III/2	91-010 631-92	V/2
91-005 567-25	IV/2	91-009 149-05	III/1	91-009 609-05	II/1	91-010 066-05	III/1	91-010 632-15	V/2
91-005 568-25	IV/2	91-009 302-45	II/1	91-009 610-35	II/1	91-010 067-05	II/2	91-010 633-05	V/1
91-005 569-25	IV/2	91-009 308-35	III/2	91-009 612-15	II/1	91-010 099-05	III/2	91-010 636-45	I/1
91-005 604-05	II/1	91-009 327-35	IV/1	91-009 616-05	II/1	91-010 100-05	III/2	91-010 646-91	I/1
91-005 673-05	III/1	91-009 328-91	I/2	91-009 617-05	II/1	91-010 104-05	I/1	91-010 668-91	I/2
91-005 673-05	VI	91-009 333-15	II/1	91-009 618-05	II/1	91-010 107-05	I/2	91-010 676-15	V/1
91-006 155-15	II/1	91-009 335-45	III/1	91-009 621-92	II/1	91-010 107-05	IV/2	91-010 677-91	VI
91-006 505-05	I/2	91-009 337-05	III/2	91-009 624-05	II/1	91-010 115-05	I/2	91-010 703-92	I/2
91-006 526-05	V/1	91-009 338-92	III/2	91-009 633-92	II/1	91-010 116-05	I/2	91-010 704-15	III/1
91-006 576-92	VI	91-009 339-15	III/2	91-009 636-91	II/1	91-010 121-91	III/1	91-010 728-15	I/1
91-006 759-05	II/1	91-009 341-05	III/2	91-009 636-91	VI	91-010 126-92	III/1	91-010 729-05	I/1
91-006 783-05	I/2	91-009 342-05	III/2	91-009 646-92	II/1	91-010 126-92	VI	91-010 730-15	I/1
91-006 783-05	II/1	91-009 343-05	III/2	91-009 648-35	II/1	91-010 127-91	II/1	91-010 731-15	I/1

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Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.
91-010 732-05	I/1	91-011 738-05	I/1	91-018 348-91	III/1	91-019 677-91	V/2	91-029 840-91	IV/1
91-010 733-45	II/2	91-011 739-92	I/1	91-018 349-05	III/1	91-019 853-12	III/1	91-029 841-05	IV/1
91-010 734-15	I/1	91-011 746-05	I/1	91-018 350-05	III/1	91-025 054-55	IV/1	91-029 946-91	IV/1
91-010 735-15	V/1	91-011 752-92	I/1	91-018 357-45	III/1	91-025 056-92	IV/1	91-030 246-15	II/2
91-010 736-15	V/1	91-011 778-05	I/1	91-018 358-45	II/1	91-025 060-92	IV/1	91-030 246-15	V/2
91-010 737-45	V/2	91-011 783-91	II/2	91-018 359-45	II/1	91-025 068-92	V/2	91-031 411-91	V/2
91-010 738-45	V/2	91-011 929-15	V/1	91-018 401-91	III/1	91-025 075-55	IV/1	91-031 568-91	IV/1
91-010 739-45	V/2	91-012 072-05	III/2	91-018 402-45	III/1	91-025 076-15	IV/1	91-032 805-91	IV/1
91-010 752-15	I/1	91-012 407-15	II/2	91-018 403-01	III/1	91-025 077-15	IV/1	91-032 806-45	IV/1
91-010 755-35	II/1	91-012 492-35	VI	91-018 404-05	III/1	91-025 164-05	II/2	91-032 807-91	IV/1
91-010 756-91	I/1	91-013 102-45	I/1	91-018 406-01	III/1	91-025 165-45	II/2	91-032 808-45	IV/1
91-010 817-91	I/1	91-013 106-45	I/1	91-018 415-92	II/1	91-025 169-92	IV/1	91-040 474-93	I/1
91-010 819-35	I/1	91-013 109-45	II/2	91-018 439-05	III/1	91-025 170-15	IV/1	91-040 474-93	VI
91-010 820-45	I/1	91-013 139-05	I/2	91-018 460-90	II/1	91-025 637-15	I/1	91-040 475-04	I/1
91-010 821-35	I/1	91-014 675-45	II/2	91-018 467-91	VI	91-026 745-04	III/2	91-040 618-45	IV/2
91-010 822-05	I/1	91-014 709-05	II/2	91-018 477-90	III/1	91-026 745-04	VI	91-040 621-91	IV/2
91-010 867-91	III/1	91-014 710-01	II/2	91-018 600-01	III/1	91-026 746-04	III/2	91-040 623-25	IV/2
91-010 888-15	I/1	91-014 786-15	II/2	91-018 662-45	VI	91-026 830-15	III/2	91-041 063-25	IV/2
91-010 937-05	I/2	91-015 527-05	I/2	91-018 688-05	VI	91-027 271-92	IV/1	91-041 076-91	IV/2
91-010 937-05	V/2	91-015 527-05	VI	91-018 689-91	VI	91-027 362-91	III/2	91-041 085-91	IV/2
91-010 942-05	I/2	91-015 652-92	V/2	91-019 651-92	I/1	91-029 007-91	IV/1	91-042 944-04	V/1
91-011 455-05	II/1	91-015 659-92	II/2	91-019 656-05	I/1	91-029 293-90	IV/1	91-042 944-04	VI
91-011 497-91	V/1	91-015 664-05	III/1	91-019 657-05	I/1	91-029 394-01	IV/1	91-042 945-04	V/1
91-011 718-92	V/1	91-015 673-21	II/2	91-019 660-15	II/2	91-029 450-35	IV/1	91-043 524-04	III/2
91-011 724-92	I/1	91-015 870-91	I/2	91-019 661-15	II/2	91-029 480-91	IV/1	91-043 525-04	III/2
91-011 725-45	I/1	91-017 530-91	II/2	91-019 662-15	II/2	91-029 535-15	I/1	91-043 526-93	I/1
91-011 727-05	I/1	91-018 339-05	III/1	91-019 663-45	II/2	91-029 587-55	IV/1	91-043 526-93	VI
91-011 729-92	I/1	91-018 340-91	III/1	91-019 664-15	II/2	91-029 601-15	IV/1	91-043 527-04	I/1
91-011 730-45	I/1	91-018 341-91	III/1	91-019 665-15	II/2	91-029 601-25	IV/2	91-046 097-25	IV/2
91-011 731-05	I/1	91-018 342-05	III/1	91-019 676-05	I/2	91-029 692-45	IV/1	91-046 546-93	I/1
91-011 732-05	I/1	91-018 344-05	III/1	91-019 676-05	II/1	91-029 831-91	IV/1	91-046 623-93	I/1
91-011 734-05	I/1	91-018 346-01	III/1	91-019 677-91	II/2	91-029 833-45	IV/1	91-046 630-04	I/1

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91-046 631-04	I/1	91-050 339-12	I/1	91-129 641-92	IV/2				
91-046 731-04	V/1	91-050 855-45	IV/2	91-129 644-05	IV/2				
91-046 732-93	V/1	91-053 332-45	IV/2	91-129 645-45	IV/2				
91-046 732-93	VI	91-053 347-21	IV/2	91-129 646-92	IV/2				
91-046 926-04	I/1	91-055 203-91	I/1	91-129 647-45	IV/2				
91-046 966-04	III/2	91-055 204-15	I/1	91-129 649-45	IV/2				
91-046 967-04	III/2	91-055 205-05	I/1	91-129 650-90	IV/2				
91-046 968-04	III/2	91-061 005-05	V/1	91-129 660-90	IV/2				
91-046 969-04	III/2	91-063 019-05	I/1	91-700 352-15	VI				
91-046 980-04	III/2	91-067 020-05	II/1	91-710 650-92	I/1				
91-046 981-04	III/2	91-070 171-90	III/2	93-102 335-41	IV/1				
91-046 982-04	III/2	91-097 074-47	IV/1	93-513 120-91	IV/1				
91-046 983-04	III/2	91-100 044-15	II/1	93-513 121-00	IV/1				
91-046 984-93	I/1	91-100 271-15	I/1	93-513 124-10	IV/1				
91-046 985-93	I/1	91-101 775-05	IV/1	93-513 125-05	IV/1				
91-046 986-04	I/1	91-102 007-92	VI	99-080 150-91	IV/2				
91-046 987-04	I/1	91-102 011-05	VI	99-115 034-15	IV/2				
91-047 181-04	III/2	91-102 019-92	VI	99-115 036-45	IV/2				
91-047 241-04	VI	91-102 022-91	VI	99-115 037-45	IV/2				
91-047 242-04	VI	91-102 028-35	VI	99-129 584-93	IV/1				
91-047 243-04	VI	91-102 033-05	VI	99-129 586-93	V/2				
91-048 537-05	III/2	91-102 034-05	VI	99-129 593-93	V/2				
91-048 639-04	VI	91-102 035-91	VI						
91-048 640-04	VI	91-102 210-92	VI						
91-048 922-04	VI	91-102 216-91	VI						
91-048 923-04	VI	91-105 447-15	I/2						
91-049 059-93	I/1	91-108 001-91	I/1						
91-049 573-04	VI	91-108 527-91	I/1						
91-049 574-04	VI	91-113 030-35	I/2						
91-049 575-05	VI	91-119 025-35	I/2						
91-049 585-04	VI	91-129 637-45	IV/2						
91-049 586-05	VI	91-129 640-90	IV/2						

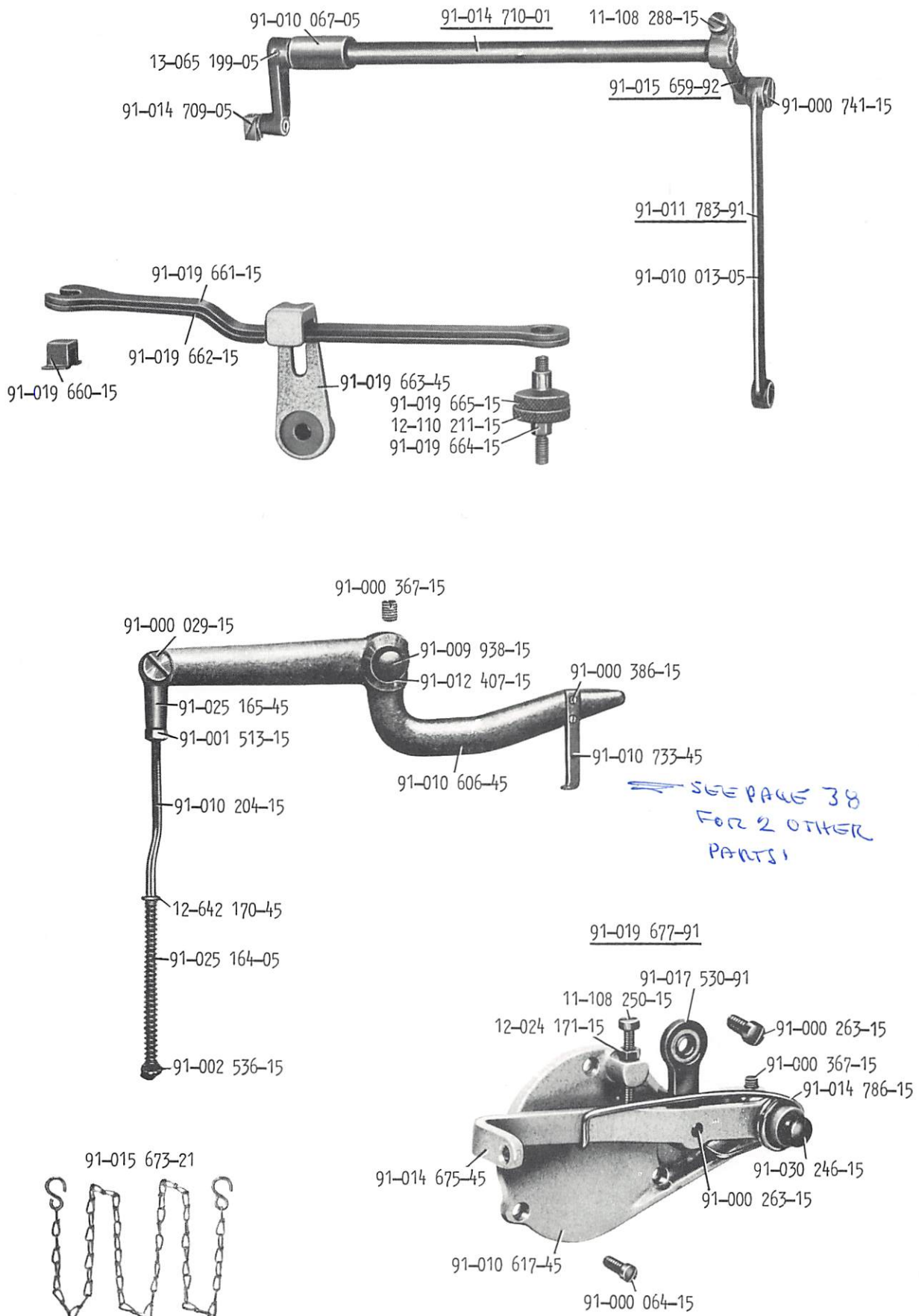


91-000 059-35	Fastening screw for No.91-009 603-45	91-008 004-05	Arm shaft bushing, center
91-000 064-15	Fastening screw for No.91-009 636-91	91-008 005-05	Arm shaft bushing, rear
91-000 070-15	Fastening screw for No.91-010 127-91	<u>91-008 280-91</u>	Feed driving eccentric sleeve (6.0 mm stitch length), compl., consisting of Nos.91-009 633-92; 91-009 636-91
91-000 089-25	Fastening screw for No.91-010 755-35	<u>91-008 281-91</u>	Feed driving eccentric sleeve (4.5 mm stitch length), compl., consisting of Nos.91-009 636-91; 91-009 646-92
91-000 150-15	Fastening screw for Nos.91-008 003-05; 91-008 004-05; 91-010 017-05; 91-011 455-05 and end screw (old version) for No.91-009 605-05 Remarks: End screw No.91-000 150-15 cannot be replaced by the new plug No.91-010 596-05	91-009 148-05	Oil wick, 60 mm long, for No.91-018 358-45
91-000 152-15	Fastening screw for Nos.91-009 604-05; 91-009 621-92	91-009 302-45	Top cover
91-000 321-15	Fastening screw, pointed, for balance wheel	91-009 333-15	Spring washer for No.91-009 302-45
91-000 323-15	End screw for No.91-010 002-05	<u>91-009 388-92</u>	Balance wheel (Model B), w/ set screw Nos.91-000 321-15; 91-100 044-15 No.91-009 389-92 Balance wheel (Model C) w/ set screw Nos.91-000 321-15; 91-100 044-15, not ill.
91-000 363-15	Fastening screw for No.91-009 302-45	91-009 602-05	Feed regulator
91-000 405-15	Fastening screw for No.91-018 415-92	91-009 603-45	Feed regulator bearing bracket
91-000 406-15	Fastening screw for No.91-002 504-45	91-009 604-05	Feed regulator bearing bracket bushing for No.91-009 603-45
91-000 456-15	Fastening screw for No.91-018 415-92	91-009 605-05	Feed regulator stud
91-000 510-15	Fastening screw for Nos.91-008 011-05 (see Section I/2); 91-009 633-92; 91-009 646-92	91-009 606-05	Feed regulator lever stud
91-000 511-15	Fastening screw for No.91-008 011-05 (see Section I/2)	91-009 609-05	Retaining spring
91-000 522-15	Hinge screw for No.91-009 616-05	91-009 610-35	Feed regulator knob
91-000 660-15	Spring suspension screw for No.91-009 624-05	91-009 612-15	Feed regulator lever stud guide
91-000 672-15	End screw for No.91-001 593-35	91-009 616-05	Feed driving connection
91-000 680-15	Fastening screw, pointed, for No.91-018 460-90	91-009 617-05	Feed regulator hinge stud
91-000 687-15	Fastening screw for Nos.91-009 605-05; 91-009 606-05; 91-009 618-05	91-009 618-05	Hinge stud for No.91-009 616-05
91-000 689-15	Fastening screw, blunt, for No.91-018 460-90	<u>91-009 621-92</u>	Collar, w/ set screw No.91-000 152-15, for No.91-010 127-91
91-000 715-35	Fastening screw for No.91-009 648-35	91-009 624-05	Tension spring
91-000 885-15	End screw (old version) for No.91-010 002-05 Remarks: End screw No.91-000 885-15 cannot be replaced by the new plug No.91-010 596-05	<u>91-009 633-92</u>	Feed driving eccentric (6.0 mm stitch length), w/ set screw No.91-000 510-15
91-001 512-15	Nut for No.91-000 522-15	<u>91-009 636-91</u>	Feed driving eccentric sleeve, w/ set screw No.91-000 064-15
91-001 593-35	Nut for No.91-009 610-35	<u>91-009 646-92</u>	Feed driving eccentric, (4.5 mm stitch length), w/ set screw No.91-000 510-15
91-002 504-45	Arm cover, rear, (Model B)		
91-005 604-05	Oil tube, 48 mm long, for No.91-010 016-05		
91-006 155-15	Spring washer for No.91-000 406-15		
91-006 759-05	Washer for No.91-009 609-05		
91-006 783-05	Oil wick, 100 mm long, for No.91-009 605-05		
91-008 003-05	Arm shaft bushing, front		

- 91-009 648-35 Feed regulator index plate
- 91-009 810-91 Feed regulator
 (4.5 mm stitch length), compl.,
 consisting of Nos. 91-000 152-15; 91-000 672-15;
 91-000 687-15; 91-000 715-35; 91-001 593-35;
 91-006 759-05; 91-008 281-91; 91-009 602-05;
 91-009 603-45; 91-009 604-05; 91-009 605-05;
 91-009 606-05; 91-009 609-05; 91-009 610-35;
 91-009 612-15; 91-009 616-05; 91-009 617-05;
 91-009 618-05; 91-009 648-35
- No. 91-009 361-91 Feed regulator
 (6.0 mm stitch length), compl.,
 not ill.
 Same component parts as
 No. 91-009 810-91,
 but incorporating
 feed driving eccentric sleeve
 No. 91-008 280-91
- 91-010 002-05 Arm shaft
- 91-010 016-05 Vertical shaft
- 91-010 017-05 Vertical shaft bushing, upper
- 91-010 022-05 Oil tube, 56 mm long,
 for No. 91-010 044-05 (see Section III/1)
- 91-010 127-91 Bevel gear case, w/
 set screw No. 91-000 070-15
- 91-010 196-05 Friction washer for No. 91-008 003-05
- 91-010 596-05 Plug for Nos. 91-009 605-05;
 91-010 002-05
- 91-010 755-35 Arm cover, front
- 91-011 455-05 Vertical shaft bushing, lower
- 91-018 358-45 Oil cup for No. 91-008 003-05
- 91-018 359-45 Oil cup for No. 91-008 004-05
- 91-018 415-92 Needle bar crank, w/
 set screw Nos. 91-000 405-15; 91-000 510-15;
 91-000 511-15
- 91-018 460-90 Bevel gear assembly, w/
 No. 91-000 680-15 Set screw, pointed
 No. 91-000 689-15 Set screw, blunt
- 91-019 676-05 Oil wick, 20 mm long, for No. 91-009 636-91
- 91-067 020-05 Oil pad for Nos. 91-008 003-05; 91-008 005-05
- 91-100 044-15 Fastening screw, blunt, for balance wheel

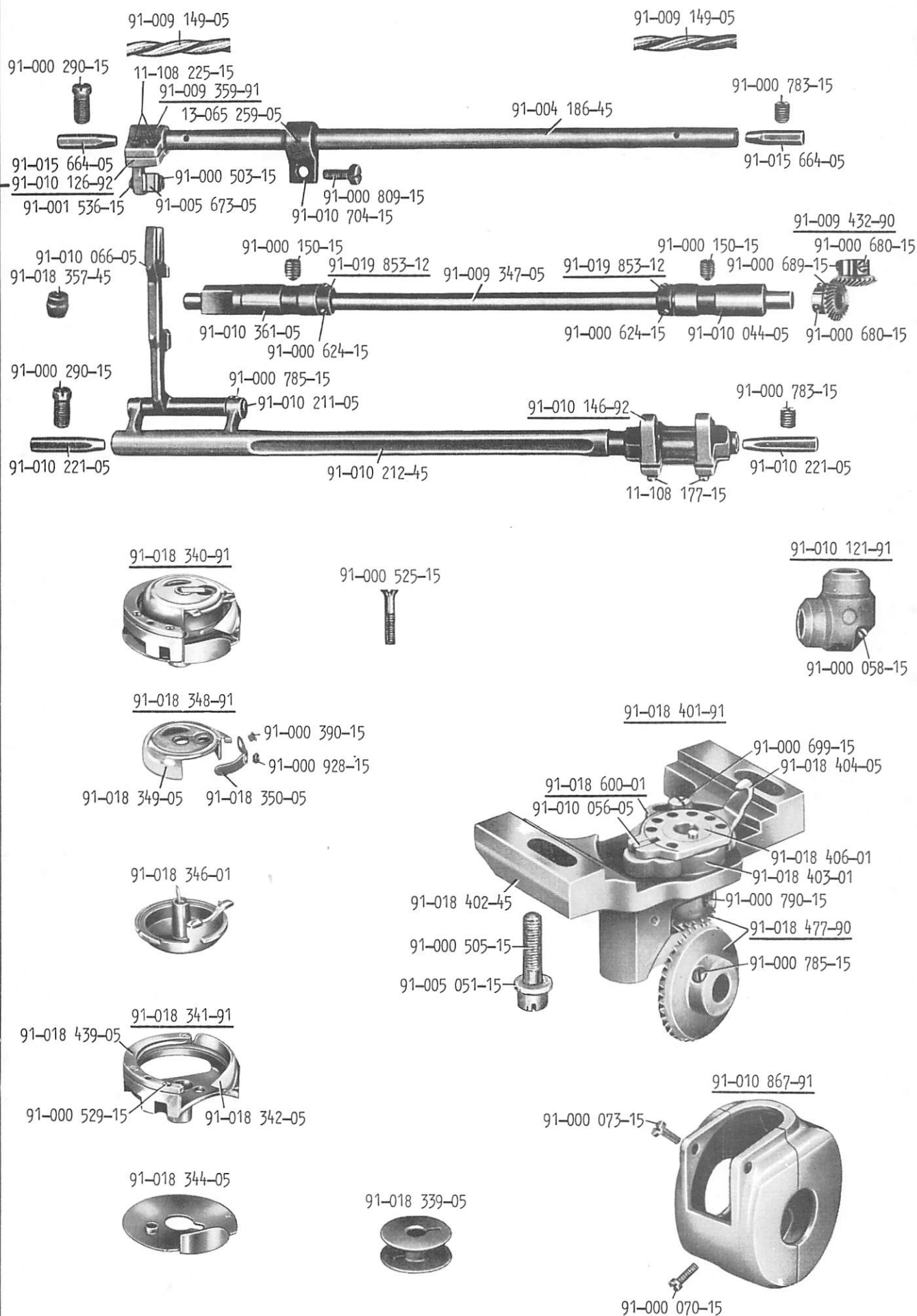
II/2

Arm Parts



11-108 250-15	Stop screw (A M 5x30 DIN 84-8G) for No.91-014 675-45	91-012 407-15	Washer for No.91-009 938-15
11-108 288-15	Binding screw (A M 6x12 DIN 84-8G; overall length = 15.9 mm) for No.91-015 659-92 Old version = binding screw No.91-000 050-15 (17/64"x26; overall length = 23 mm)	91-014 675-45	Connecting lever for No.91-017 530-91
12-024 171-15	Nut (M 5 DIN 934-8G) for No.11-108 250-15	91-014 709-05	Slide block for No.91-014 710-01
12-110 211-15	Jam nut (M 8 DIN 467-5S) for No.91-019 664-15	<u>91-014 710-01</u>	Needle bar frame shaft, w/ No.13-065 199-05 Positioning pin No.91-014 709-05 Slide block
12-642 170-45	Slip washer (5x0.6) for No.91-010 204-15	91-014 786-15	Torsion spring for No.91-014 675-45
13-065 199-05	Positioning pin (3x16 DIN 1473) for No.91-014 710-01	<u>91-015 659-92</u>	Needle bar frame shaft crank, rear, w/ binding screw No.11-108 288-15
91-000 029-15	Hinge screw for No.91-025 165-45	91-015 673-21	Chain for No.91-014 675-45
91-000 064-15	Fastening screw for No.91-010 617-45	91-017 530-91	Ball joint connection for for No.91-019 677-91
91-000 263-15	Hinge screw for No.91-017 530-91	91-019 660-15	Leaf spring bracket
91-000 367-15	Fastening screw for Nos.91-009 938-15; 91-030 246-15	91-019 661-15	Presser bar leaf spring, upper
91-000 386-15	Fastening screw for No.91-010 733-45	91-019 662-15	Presser bar leaf spring, lower
91-000 741-15	Hinge screw for No.91-010 013-05	91-019 663-45	Leaf spring guide bracket
91-001 513-15	Nut for No.91-010 204-15	91-019 664-15	Stud, threaded, for No.91-019 665-15
91-002 536-15	Washer for No.91-025 164-05	91-019 665-15	Pressure regulating thumb nut
91-009 938-15	Hinge stud for No.91-010 606-45	<u>91-019 677-91</u>	Lifting lever link assembly, (Model C) compl., consisting of Nos.11-108 250-15; 12-024 171-15; 91-000 263-15; 91-000 367-15; 91-010 617-45; 91-014 675-45; 91-014 786-15; 91-017 530-91; 91-030 246-15
91-010 013-05	Needle bar frame shaft connection	91-025 164-05	Pressure spring (Model B) for No.91-010 204-15
91-010 067-05	Needle bar frame shaft bushing	91-025 165-45	Lifting lever connecting rod joint (Model B) for No.91-010 204-15
91-010 204-15	Lifting lever connecting rod (Model B)	91-030 246-15	Hinge stud for No.91-014 675-45
91-010 606-45	Lifting lever		
91-010 617-45	Arm cover, rear		
91-010 733-45	Lifting lever lifting bracket		
<u>91-011 783-91</u>	Needle bar frame shaft connection, compl., consisting of Nos.91-000 741-15; 91-010 013-05; 91-015 659-92	91-013 109-45	Arm (not ill.)

Bedplate Parts



11-108 177-15	Binding screw (A M 4x10 DIN 84-8G; overall length = 12.8 mm) for No.91-010 146-92 Old version = binding screw No.91-000 068-15 (11/64"x30; overall length = 18.0 mm)	<u>91-009 432-90</u>	Bevel gear assembly, w/ No.91-000 680-15 Set screw, pointed No.91-000 689-15 Set screw, blunt
11-108 225-15	Binding screw (A M 5x10 DIN 84-8G; overall length = 13.5 mm) for No.91-010 126-92 Old version = binding screw No.91-000 560-15 (7/32"x40; overall length = 14.5 mm)	91-010 044-05	Hook drive shaft bushing, rear
13-065 259-05	Positioning pin (4x20 DIN 1473) for No.91-010 704-15	91-010 056-05	Bobbin case lever slide for No.91-018 403-01
91-000 058-15	Fastening screw for No.91-010 121-91	91-010 066-05	Feed bar
91-000 070-15	Fastening screw for No.91-010 867-91	<u>91-010 121-91</u>	Bevel gear case, w/ set screw No.91-000 058-15, for No.91-009 432-90
91-000 073-15	Fastening screw for No.91-010 867-91	<u>91-010 126-92</u>	Feed lifting shaft crank, w/ binding screw No.11-108 225-15
91-000 150-15	Fastening screw for Nos.91-010 044-05; 91-010 361-05	<u>91-010 146-92</u>	Feed rock shaft crank, w/ binding screw No.11-108 177-15
91-000 290-15	Fastening screw for Nos.91-010 221-05; 91-015 664-05	91-010 211-05	Feed bar hinge stud
91-000 390-15	Fastening screw for No.91-018 350-05	91-010 212-45	Feed rock shaft
91-000 503-15	Hinge screw for No.91-005 673-05	91-010 221-05	Center stud for No.91-010 212-45
91-000 505-15	Fastening screw for hook saddle	91-010 361-05	Hook drive shaft bushing, front
91-000 525-15	Fastening screw for hook	91-010 704-15	Clamping bracket for No.91-004 186-45
91-000 529-15	Fastening screw for hook gib	<u>91-010 867-91</u>	Bevel gear case, w/ set screw No.91-000 070-15, for No.91-018 477-90
91-000 624-15	Fastening screw for No.91-019 853-12	91-015 664-05	Center stud for No.91-004 186-45
91-000 680-15	Fastening screw, pointed, for No.91-009 432-90	91-018 339-05	Bobbin
91-000 689-15	Fastening screw, blunt, for No.91-009 432-90	<u>91-018 340-91</u>	Hook, w/ bobbin case, compl., consisting of Nos.91-018 341-91; 91-018 346-01; 91-018 348-91
91-000 699-15	Fastening screw for No.91-018 600-01	<u>91-018 341-91</u>	Hook, compl., consisting of Nos.91-000 529-15; 91-018 342-05; 91-018 344-05; 91-018 439-05
91-000 783-15	Fastening screw for Nos.91-010 221-05; 91-015 664-05	91-018 342-05	Hook
91-000 785-15	Fastening screw for Nos.91-010 211-05; 91-018 477-90	91-018 344-05	Hook washer
91-000 790-15	Fastening screw for No.91-018 477-90	91-018 346-01	Bobbin case base
91-000 809-15	Fastening screw for No.91-010 704-15	<u>91-018 348-91</u>	Bobbin case cap, compl., consisting of Nos.91-000 390-15; 91-000 928-15; 91-018 349-05; 91-018 350-05
91-000 928-15	Regulating screw for No.91-018 350-05	91-018 349-05	Bobbin case cap
91-001 536-15	Nut for No.91-000 503-15	91-018 350-05	Bobbin case tension spring
91-004 186-45	Feed lifting shaft	91-018 357-45	Oil sleeve for No.91-010 361-05
91-005 051-15	Washer for No.91-000 505-15	<u>91-018 401-91</u>	Hook saddle, compl., consisting of Nos.91-000 699-15; 91-018 402-45; 91-018 404-05; 91-018 406-01; 91-018 477-90; 91-018 600-01
91-005 673-05	Slide block for No.91-010 126-92	91-018 402-45	Hook saddle
91-009 149-05	Oil wick, 150 mm long, for No.91-004 186-45; 91-010 212-45	91-018 403-01	Bobbin case lever fulcrum
91-009 347-05	Hook drive shaft	91-018 404-05	Bobbin case lever
<u>91-009 359-91</u>	Feed lifting shaft crank, compl., consisting of Nos.91-000 503-15; 91-001 536-15; 91-005 673-05; 91-010 126-92	91-018 406-01	Hook shaft
		91-018 439-05	Hook gib

91-018 477-90 Bevel gear assembly, w/
set screw Nos.91-000 785-15; 91-000 790-15

91-018 600-01 Bobbin case lever fulcrum, compl.,
consisting of Nos.91-010 056-05;
91-018 403-01

91-019 853-12 Set collar, w/
set screw No.91-000 624-15,
for No.91-009 347-05

91-009 335-45 Bedplate (not ill.)

11-130 452-15 Fastening screw (M 10x25 DIN 912-86),
not ill., for No.91-009 335-45

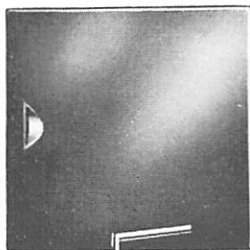
11-133 451-15 Fastening screw (M 10x25, 6.5 mm high)
not ill., for No.91-009 335-45

13-060 400-05 Positioning pin (6x32 DIN 1471),
not ill., for No.91-009 335-45

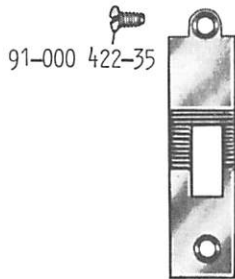
III/2

Bedplate Parts
Safety Clutch

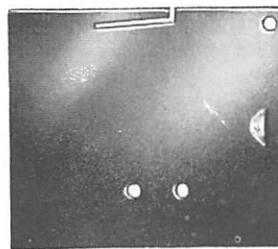
91-009 308-35



91-026 746-04



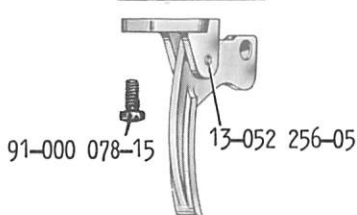
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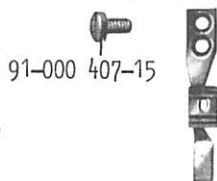
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91-010 099-05

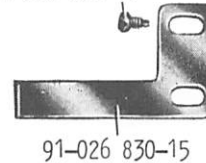
91-027 362-91



91-026 745-04



91-000 082-15



91-070 171-90

91-009 351-91

91-009 338-92

91-000 689-15

91-000 225-15

91-000 225-15

91-009 339-15

91-009 343-05

91-009 341-05



91-000 680-15



12-640 150-55



91-009 342-05



91-012 072-05



91-000 680-15

91-000 689-15

91-009 337-05

91-009 408-05

12-640 130-55

91-009 344-05

91-000 785-15

Bedplate Parts

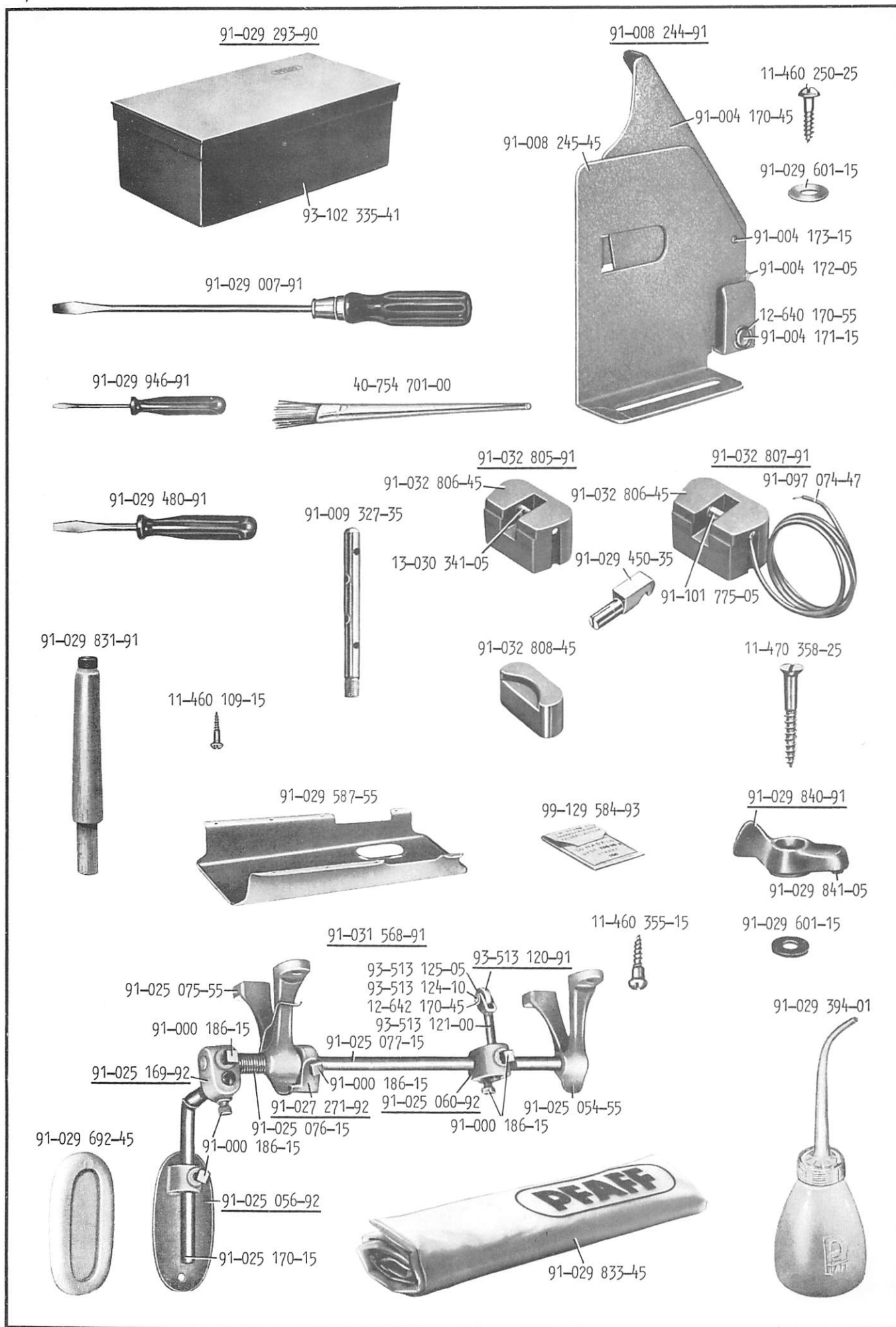
13-052 256-05	Hinge pin (N 4x18) for No.91-027 362-91	91-026 746-04 x Model	
91-000 078-15	Fastening screw for No.91-027 362-91	Needle plate (Subcl. -6/01)	
91-000 082-15	Fastening screw for No.91-026 830-15	No.91-043 525-04 x Model	
91-000 407-15	Fastening screw for feed dog	Needle plate (Subcl.-6/04), not ill.	
91-000 422-35	Fastening screw for needle plate	No.91-046 968-04 x Model	
91-009 308-35	Bed slide, front	Needle plate (Subcl.-6/05), not ill.	
91-010 061-34 x 0.8	Bed slide, rear	No.91-046 969-04 x Model	
91-010 099-05	Pressure spring for No.91-010 061-34	Needle plate (Subcl.-6/06), not ill.	
91-010 100-05	Guide pin for No.91-010 099-05	No.91-046 982-04 x Model	
91-026 745-04 x Model		Needle plate (Subcl.-6/07), not ill.	
Feed dog (Subcl. -6/01)		No.91-046 983-04 x Model	
No.91-043 524-04 x Model		Needle plate (Subcl.-6/08), not ill.	
Feed dog (Subcl. -6/04), not ill.		No.91-048 537-05 x Model	
No.91-046 966-04 x Model		Needle plate (Subcl.-6/02), not ill.	
Feed dog (Subcl. -6/05), not ill.			
No.91-046 967-04 x Model			
Feed dog (Subcl. -6/06), not ill.			
No.91-046 980-04 x Model		91-026 830-15	Flat retaining spring for No.91-010 061-34
Feed dog (Subcl. -6/07), not ill.			
No.91-046 981-04 x Model			
Feed dog (Subcl. -6/08), not ill.			
No.91-047 181-04 x Model		91-027 362-91	Bell crank bracket, w/ hinge pin No.13-052 256-05, (Model B)
Feed dog (Subcl. -6/02), not ill.			

Safety Clutch

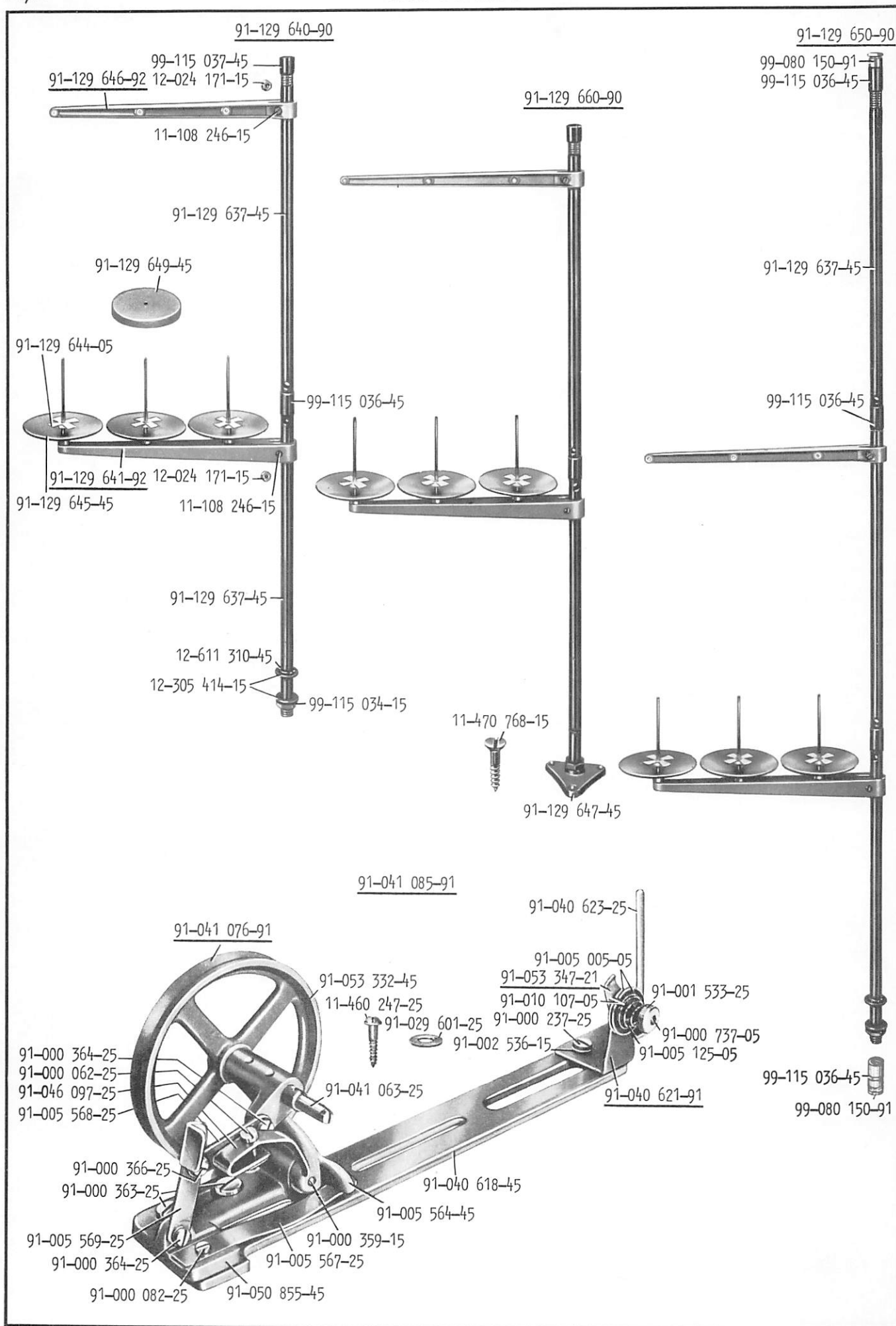
12-640 130-55	Slip washer (3.2 DIN 6799) for No.91-009 342-05	91-009 341-05	Pressure spring
12-640 150-55	Slip washer (4 DIN 6799) for No.91-009 408-05	91-009 342-05	Clutch disengaging pin for No.91-009 337-05
91-000 225-15	Fastening screw for No.91-009 408-05	91-009 343-05	Pressure spring for No.91-009 342-05
91-000 680-15	Fastening screw, pointed, for Nos.91-009 337-05; 91-009 338-92	91-009 344-05	Screw cap bushing for No.91-009 343-05
91-000 689-15	Fastening screw, blunt, for Nos.91-009 337-05; 91-009 338-92	91-009 351-91	Clutch collar, compl., consisting of Nos.12-640 130-55; 12-640 150-55; 91-000 225-15; 91-000 680-15; 91-000 689-15; 91-000 785-15; 91-009 337-05; 91-009 339-15; 91-009 341-05; 91-009 342-05; 91-009 343-05; 91-009 344-05; 91-009 408-05; 91-012 072-05
91-000 785-15	End screw for No.91-009 341-05	91-009 408-05	Hinge stud for No.91-009 339-15
91-009 337-05	Clutch collar	91-012 072-05	Plunger for No.91-009 339-15
91-009 338-92	Clutch sleeve, w/ No.91-000 680-15 Set screw, pointed No.91-000 689-15 Set screw, blunt	91-070 171-90	Safety clutch (Model C), compl., consisting of Nos.91-009 338-92; 91-009 351-91
91-009 339-15	Clutch latch		

IV/1; IV/2

Accessory Parts



11-460 109-15	Wood screw (3x13 DIN 96-St) for No.91-029 587-55	91-029 450-35	Hinge stud for Nos.91-032 805-91; 91-032 807-91
11-460 250-25	Wood screw (4.5x25 DIN 96-St) for No.91-008 244-91	91-029 480-91	Screwdriver (4.8 mm wide)
11-460 355-15	Wood screw (5.5x25 DIN 96-St) for No.91-031 568-91	91-029 587-55	Oil drip pan
11-470 358-25	Wood screw (5.5x30 DIN 97-St) for No.91-029 840-91	91-029 601-15	Washer for Nos.11-460 250-25; 91-029 840-91
12-640 170-55	Slip washer (5 DIN 6799) for No.91-004 171-15	91-029 692-45	Rubber pad cover for No.91-025 056-92
12-642 170-45	Slip washer (5x0.6) for No.93-513 120-91	91-029 831-91	Machine rest
13-030 341-05	Fulcrum stud (5h8x40 DIN 7) for No.91-032 805-91	91-029 833-45	Machine cover
40-754 701-00	Soft brush	<u>91-029 840-91</u>	Catch, w/ leather, for No.91-029 841-05
91-000 186-15	Fastening screw for Nos.91-025 056-92; 91-025 060-92; 91-025 169-92; 91-027 271-92	91-029 841-05	Leather for No.91-029 840-91
91-004 170-45	Belt guard	91-029 946-91	Screwdriver (2.8 mm wide)
91-004 171-15	Hinge stud for Nos.91-004 170-45; 91-008 245-45	<u>91-031 568-91</u>	Knee lifter, (Model B), compl., consisting of Nos.91-025 054-55; 91-025 056-92; 91-025 060-92; 91-025 075-55; 91-025 076-15; 91-025 077-15; 91-025 169-92; 91-025 170-15; 91-027 271-92; 93-513 120-91
91-004 172-05	Torsion spring for No.91-004 170-45	<u>91-032 805-91</u>	Hinge block, left, compl., consisting of Nos.13-030 341-05; 91-032 806-45
91-004 173-15	Guide stud for No.91-004 170-45	91-032 806-45	Hinge block for Nos.91-032 805-91; 91-032 807-91
<u>91-008 244-91</u>	Belt guard, compl., consisting of Nos.12-640 170-55; 91-004 170-45; 91-004 171-15; 91-004 172-05; 91-004 173-15; 91-008 245-45	<u>91-032 807-91</u>	Hinge block, right, compl., consisting of Nos.91-032 806-45; 91-097 074-47; 91-101 775-05
91-008 245-45	Belt guard bracket	91-032 808-45	Rubber cushion, 4-mm recess
91-009 327-35	Thread guide	91-097 074-47	Earth wire for No.91-101 775-05
91-025 054-55	Rook shaft hanger, rear, for No.91-025 077-15	91-101 775-05	Fulcrum stud for No.91-032 807-91
<u>91-025 056-92</u>	Knee plate, w/ set screw No.91-000 186-15	93-102 335-41	Box
<u>91-025 060-92</u>	Rock shaft lifting bracket, w/ set screw No.91-000 186-15	<u>93-513 120-91</u>	Lifting bracket extension, compl., consisting of Nos.12-642 170-45; 93-513 121-00; 93-513 124-10; 93-513 125-05
91-025 075-55	Rock shaft hanger, front, for No.91-025 077-15	93-513 121-00	Lifting bracket extension for No.93-513 120-91
91-025 076-15	Torsion spring for No.91-025 170-15	93-513 124-10	Roller stud for No.93-513 125-05
91-025 077-15	Knee lifter rock shaft for No.91-031 568-91	93-513 125-05	Roller for No.93-513 120-91
<u>91-025 169-92</u>	Knee plate arm bracket, w/ set screw No.91-000 186-15	99-129 584-93	Wrapper, w/ needles, System 134
91-025 170-15	Knee plate arm for No.91-025 169-92		
<u>91-027 271-92</u>	Stop dog, w/ set screw No.91-000 186-15, for No.91-025 077-15		
91-029 007-91	Screwdriver (6 mm wide)		
<u>91-029 293-90</u>	Box, w/ No.40-754 701-00 Soft brush No.91-009 327-35 Thread guide No.91-018 339-05 Bobbin (see Section III/1) No.91-029 480-91 Screwdriver (4.8 mm wide) No.91-029 946-91 Screwdriver (2.8 mm wide)		
91-029 394-01	Oiler, empty		



11-108 246-15	Binding screw (A M 5x25 DIN 84-8G) for Nos.91-129 641-92; 91-129 646-92	91-041 076-91	Bobbin winder, compl., consisting of Nos.91-000 062-25; 91-000 082-25; 91-000 359-15; 91-000 364-25; 91-000 366-25; 91-005 564-45; 91-005 567-25; 91-005 568-25; 91-005 569-25; 91-041 063-25; 91-046 097-25; 91-050 855-45; 91-053 332-45
11-460 247-25	Wood screw (4.5x20 DIN 96-St) for No.91-041 085-91	91-041 085-91	Bobbin winder, table model, compl., consisting of Nos.91-000 237-25; 91-000 363-25; 91-002 536-15; 91-040 618-45; 91-040 621-91; 91-041 076-91
11-470 768-15	Wood screw (5.5x22 DIN 97-St) for No.91-129 647-45	91-046 097-25	Bobbin winder stop latch
12-024 171-15	Nut (M 5 DIN 934-8) for No.11-108 246-15	91-050 855-45	Bobbin winder frame base
12-305 414-15	Washer (A 19 DIN 125-St) for Nos.91-129 640-90; 91-129 650-90	91-053 332-45	Bobbin winder pulley
12-611 310-45	Circlip (18x1.5 DIN 471) for No.12-305 414-15	91-053 347-21	Bobbin winder tension bracket, w/ position pin No.91-010 107-05
91-000 062-25	Set screw for No.91-046 097-25	91-129 637-45	Spool rest rod
91-000 082-25	Fastening screw for No.91-005 567-25	91-129 640-90	Thread unwinder (standard version), compl., consisting of Nos.12-305 414-15; 12-611 310-45; 91-129 637-45; 91-129 641-92; 91-129 644-05; 91-129 645-45; 91-129 646-92; 91-129 649-45; 99-115 034-15; 99-115 036-45; 99-115 037-45
91-000 237-25	Fastening screw for No.91-040 621-91	91-129 641-92	Spool rest, w/ No.11-108 246-15 Binding screw No.12-024 171-15 Nut
91-000 359-15	Hinge screw for Nos.91-005 564-45; 91-050 855-45	91-129 644-05	Spool retaining washer
91-000 363-25	Fastening screw for No.91-041 076-91	91-129 645-45	Spool disc
91-000 364-25	Fastening screw for Nos.91-005 568-25; 91-005 569-25	91-129 646-92	Thread guide, w/ No.11-108 246-15 Binding screw No.12-024 171-15 Nut
91-000 366-25	Connecting screw for Nos.91-005 568-25; 91-005 569-25	91-129 647-45	Thread unwinder base for No.91-129 660-90
91-000 737-05	Tension stud	91-129 649-45	Spool pin washer (foam rubber) for No.91-129 641-92
91-001 533-25	Nut for No.91-000 737-05	91-129 650-90	Thread unwinder (special version), compl., Same component parts as No.91-129 640-90, but incorporating No.91-129 637-45 Spool rest rod (3x) No.99-080 150-91 Gland (for power connection) No.99-115 036-45 Sleeve (4x)
91-002 536-15	Washer for No.91-000 237-25	91-129 660-90	Thread unwinder (special version), compl., Same component parts as No.91-129 640-90, but incorporating No.11-470 768-15 Wood screw No.91-129 647-45 Thread unwinder base
91-005 005-05	Tension disc	99-080 150-91	Gland for No.91-129 650-90
91-005 125-05	Tension spring	99-115 034-15	Nut for No.91-129 637-45
91-005 564-45	Bobbin winder frame	99-115 036-45	Sleeve for No.91-129 637-45
91-005 567-25	Bobbin winder frame spring	99-115 037-45	Cap for No.91-129 637-45
91-005 568-25	Bobbin winder stop latch trip lever for No.91-005 564-45		
91-005 569-25	Bobbin winder thumb lever for No.91-005 568-25		
91-010 107-05	Position pin for No.91-005 005-05		
91-029 601-25	Washer for No.11-460 247-25		
91-040 618-45	Bobbin winder base for No.91-041 085-91		
91-040 621-91	Bobbin winder thread tension bracket, compl., consisting of Nos.91-000 737-05; 91-001 533-25; 91-005 005-05; 91-005 125-05; 91-040 623-25; 91-053 347-21		
91-040 623-25	Spool pin		
91-041 063-25	Bobbin winder spindle		

V/1; V/2

Complementary Parts

Pfaff 545 H1-6

Pfaff 545 H3-6

Pfaff 545 H4-6

91-010 618-15

91-011 497-91

91-000 243-15



91-001 512-15

Pfaff 545 H3-6; 545 H4-6

91-000 636-15

91-011 929-15



91-010 676-15

91-006 526-05

91-010 633-05

91-011 718-92

91-000 034-15



91-009 009-05

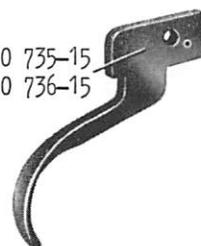


91-061 005-05



91-010 735-15

91-010 736-15



91-042 945-04

91-046 732-93

91-000 085-35



91-042 944-04



Complementary Parts for the Pfaff 545 H1-6
(For standard parts, please refer to the Pfaff 545 H2-6)

V/1

91-000 243-15 Fastening screw for No.91-011 497-91

91-001 512-15 Nut for No.91-011 497-91

91-010 618-15 Lifting bell crank

91-011 497-91 Ball joint connection, w/
ball screw stud and set screw No.91-000 243-15

Complementary Parts for the Pfaff 545 H3-6; 545 H4-6
(For standard parts, please refer to the Pfaff 545 H2-6)

91-000 034-15 Fastening screw for lifting presser foot

91-000 085-35 Fastening screw for No.91-046 732-93

91-000 636-15 Pressure regulating screw (Model H4)

91-006 526-05 Washer (Model H4) for No.91-010 633-05

91-009 009-05 Presser bar spring stop pin (Model H4)
for No.91-061 005-05

91-010 633-05 Presser bar spring, outer, (Model H4)

91-010 676-15 Presser bar bushing (Model H4)

91-010 735-15 Presser bar lifter (Model H3)

91-010 736-15 Presser bar lifter (Model H4)

91-011 718-92 Presser bar, w/
set screw No.91-000 034-15, (Model H4)

91-011 929-15 Bushing threaded (Model H4) for No.91-010 676-15

91-042 944-04 x Model
Feed dog (Subcl.-6/03), Model H4

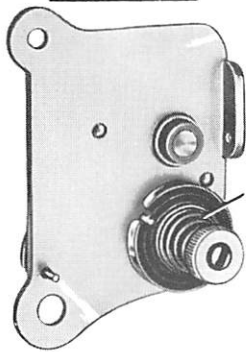
91-042 945-04 x Model
Needle plate (Subcl.-6/03), Model H4

91-046 731-04 x Model
Lifting presser foot (Subcl.-6/03), Model H4

91-046 732-93 x Model
Vibrating presser foot, w/ set screw
No.91-000 085-35, (Subcl.-6/03), Model H4

91-061 005-05 Presser bar spring, inner, (Model H4)

91-009 652-91

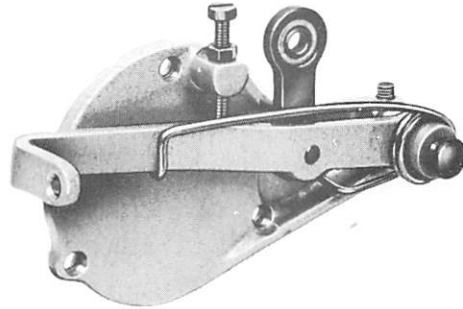


91-010 184-05

91-010 937-05



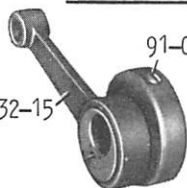
91-019 677-91



91-010 631-92

91-000 510-15

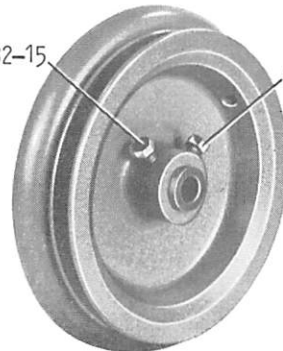
91-010 632-15



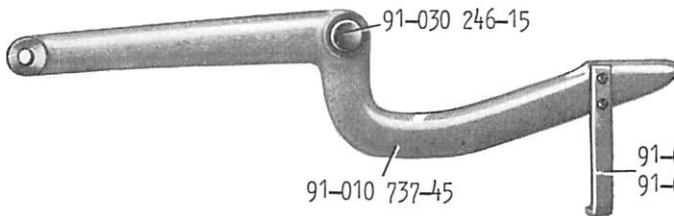
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91-000 382-15

91-000 668-15



91-030 246-15



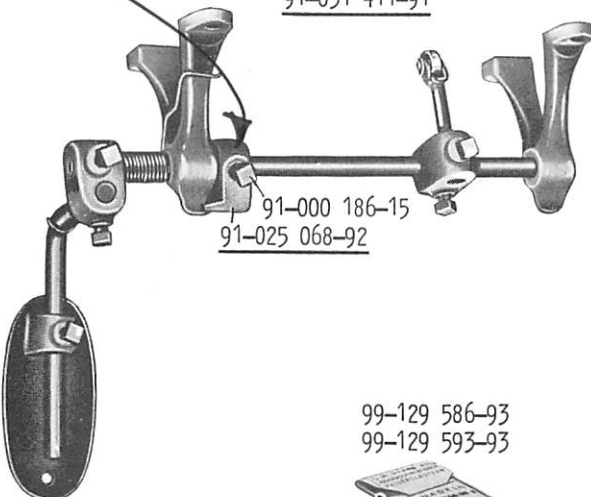
91-010 737-45

91-010 738-45

91-010 739-45

NEW STYLE 91-027-271-92

91-031 411-91



91-000 186-15

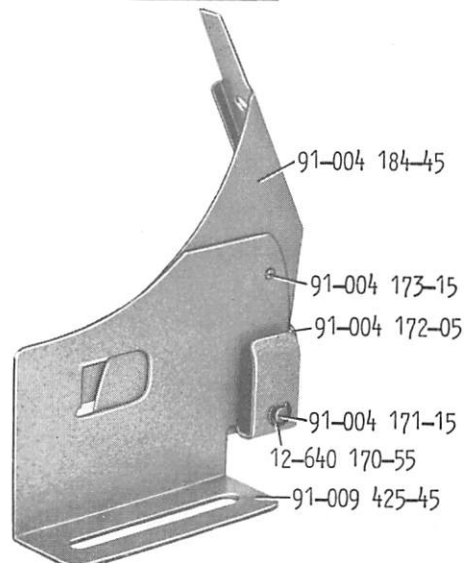
91-025 068-92

99-129 586-93

99-129 593-93



91-009 424-91



91-004 184-45

91-004 173-15

91-004 172-05

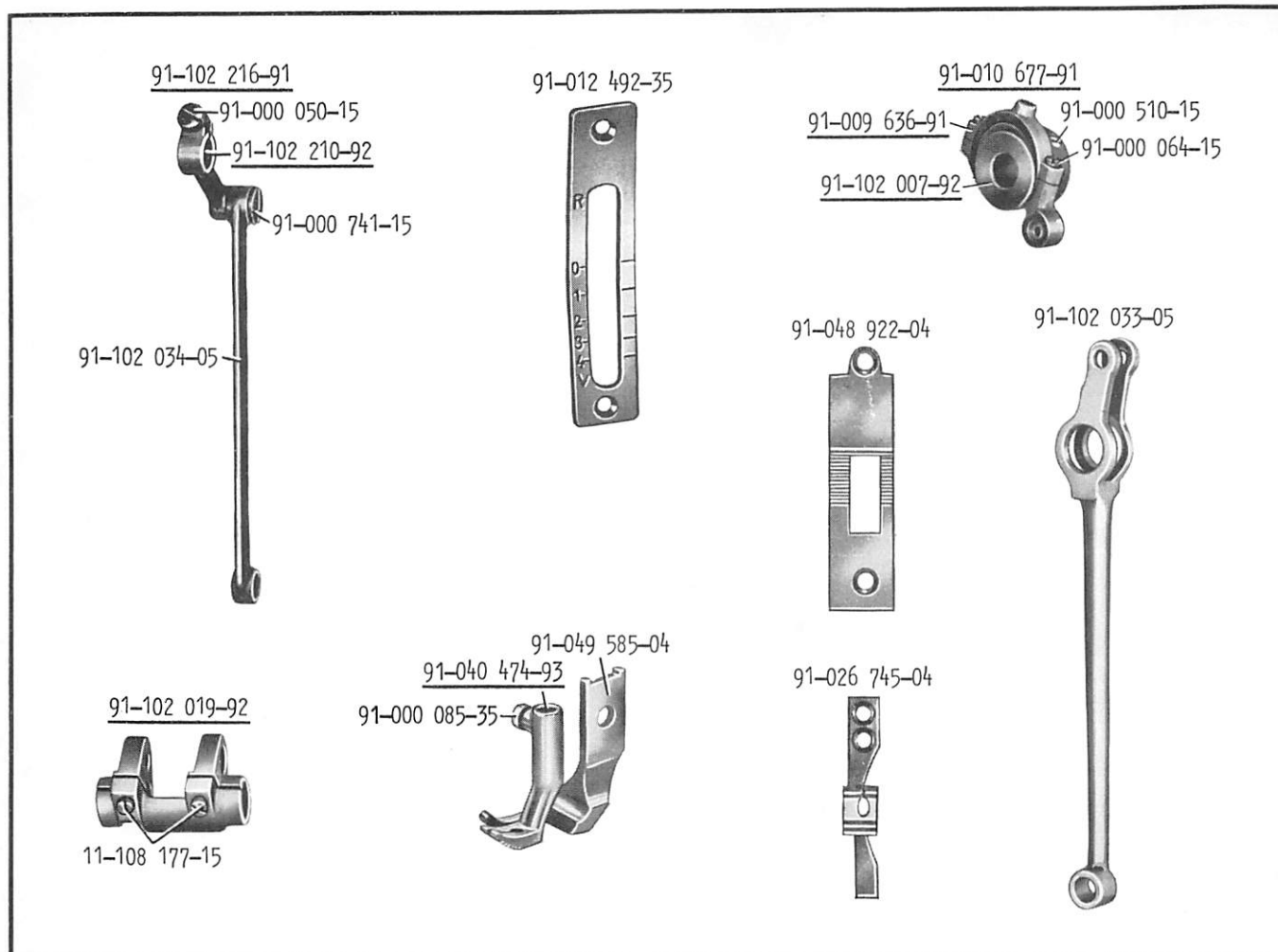
91-004 171-15

12-640 170-55

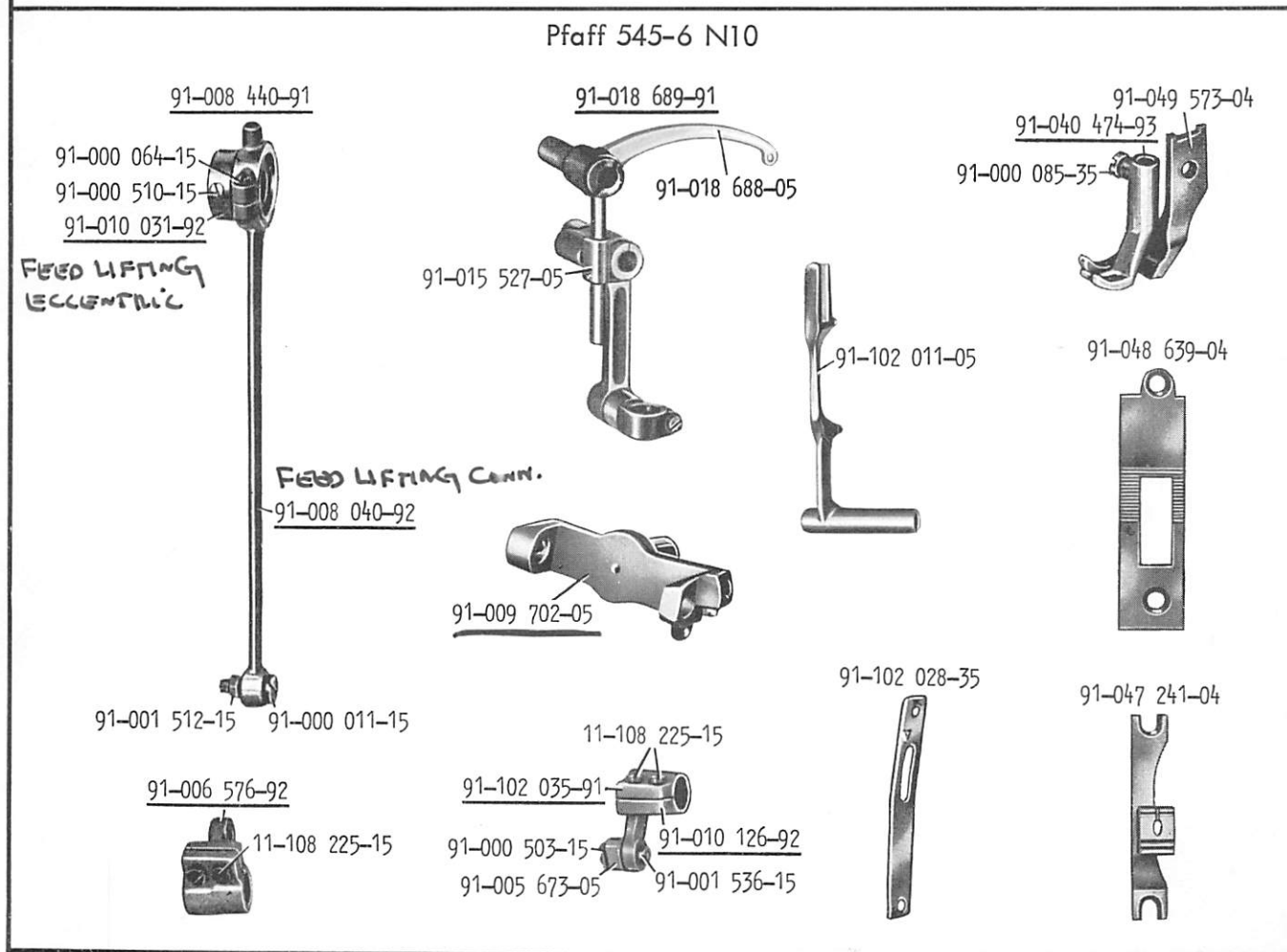
91-009 425-45

12-640 170-55	Slip washer (5 DIN 6799) for No.91-004 171-15
91-000 186-15	Fastening screw for No.91-025 068-92
91-000 382-15	Fastening screw, blunt, for No.91-015 652-92
91-000 510-15	Fastening screw for No.91-010 631-92
91-000 668-15	Fastening screw, pointed, for No.91-015 652-92
91-004 171-15	Hinge stud for Nos.91-004 184-45; 91-009 425-45
91-004 172-05	Torsion spring for No.91-004 184-45
91-004 173-15	Guide stud for No.91-004 184-45
91-004 184-45	Belt guard
<u>91-009 424-91</u>	Belt guard, compl., consisting of Nos.12-640 170-55; 91-004 171-15; 91-004 172-05; 91-004 173-15; 91-004 184-45; 91-009 425-45
91-009 425-45	Belt guard bracket
<u>91-009 652-91</u>	Thread tension, compl., (Model D) Same component parts as No.91-009 328-91 (see Section I/2), but incorporating tension spring No.91-010 184-05
91-010 184-05	Tension spring (Model D)
<u>91-010 631-92</u>	Lifting eccentric, w/ set screw No.91-000 510-15, (Model H4)
91-010 632-15	Lifting eccentric connection (Model H4)
91-010 737-45	Lifting lever (Model H4)
91-010 738-45	Lifting lever lifting bracket (Model H3)
91-010 739-45	Lifting lever lifting bracket (Model H4)
91-010 937-05	Thread check spring (Model D)
<u>91-015 652-92</u>	Balance wheel (Model D), w/ No.91-000 382-15 Set screw, blunt No.91-000 668-15 Set screw, pointed
<u>91-019 677-91</u>	Lifting lever link assembly (Model D), compl. For component parts see Section II/2
<u>91-025 068-92</u>	Stop dog, w/ set screw No.91-000 186-15, (Model H3)
91-030 246-15	Hinge stud (Model H4) for No.91-010 737-45
<u>91-031 411-91</u>	Knee lifter, (Model H3), compl. Same component parts as No.91-031 568-91 (see Section IV/1), but incorporating No.91-025 068-92 Stop, w/ set screw No.91-000 186-15
99-129 586-93	Wrapper, w/ needles, System 190, (Model H4)
99-129 593-93	Wrapper, w/ needles, System 134-35, (Model H3)

Complementary Parts
Pfaff 545-6 N8
Pfaff 545-6 N10



Pfaff 545-6 N10



Complementary Parts for the Pfaff 545-6 N8
(For standard parts, please refer to the Pfaff 545 H1-6; H2-6; H3-6; H4-6)

VI

11-108 177-15	Binding screw (A M 4x10 DIN 84-8G; overall length = 12.8 mm) for No.91-102 019-92 Old version = binding screw No.91-000 068-15 (11/64"x30; overall length = 18 mm)	91-026 745-04 x Model Feed dog (Subcl.-6/01), Model H1; H2; H3 No.91-042 944-04 x Model Feed dog (Subcl.-6/02), Model H4, not ill.
91-000 050-15	Binding screw for No.91-102 210-92	
91-000 064-15	Fastening screw for No.91-009 636-91	<u>91-040 474-93</u> x Model Vibrating presser foot, w/ set screw No.91-000 085-35, (Subcl.-6/01), Model H1; H2; H3 No.91-046 732-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/02), Model H4, not ill.
91-000 085-35	Fastening screw for vibrating presser foot	
91-000 510-15	Fastening screw for No.91-102 007-92	
91-000 741-15	Hinge screw for Nos.91-102 034-05; 91-102 210-92	
<u>91-009 636-91</u>	Feed driving eccentric sleeve, w/ set screw No.91-000 064-15	91-048 922-04 x Model Needle plate (Subcl.-6/01), Model H1; H2; H3 No.91-048 923-04 x Model Needle plate (Subcl.-6/02), Model H4, not ill.
<u>91-010 677-91</u>	Feed driving eccentric sleeve, compl., for No.91-018 467-91, consisting of Nos.91-009 636-91; 91-102 007-92	
91-012 492-35	Feed regulator index plate	91-049 585-04 x Model Lifting presser foot (Subcl.-6/01), Model H1; H2; H3 No.91-049 586-05 x Model Lifting presser foot (Subcl.-6/02), Model H4, not ill.
<u>91-018 467-91</u>	Feed regulator, compl., (not ill.) Same component parts as No.91-009 810-91 (see Section II/1), but incorporating No.91-012 492-35 Feed regulator index plate No.91-102 007-92 Feed driving eccentric No.91-102 033-05 Feed forked connection	

Continued overleaf

Complementary Parts for the Pfaff 545-6 N10
(For standard parts, please refer to the Pfaff 545-6 N8)

11-108 225-15	Binding screw (A M 5x10 DIN 84-8G; overall length= 13.5 mm) for Nos.91-006 576-92; 91-010 126-92 Old version = binding screw No.91-000 560-15 (7/32"x40; overall length = 14.5 mm)	<u>91-010 031-92</u> Feed lifting eccentric, w/ set screw No.91-000 510-15
91-000 011-15	Hinge screw for No.91-008 440-91	<u>91-010 126-92</u> Feed lifting shaft crank, w/ set screw No.11-108 225-15
91-000 064-15	Fastening screw for No.91-008 040-92	91-015 527-05 Driving stud
91-000 085-35	Fastening screw for vibrating presser foot	91-018 688-05 Take-up lever
91-000 503-15	Hinge screw for No.91-005 673-05	<u>91-018 689-91</u> Take-up lever compl., Same component parts as No.91-015 870-91 (see Section I/2), but incorporating No.91-015 527-05 Driving stud No.91-018 688-05 Take-up lever
91-000 510-15	Fastening screw for No.91-010 031-92	<u>91-040 474-93</u> x Model Vibrating presser foot, w/ set screw No.91-000 085-35, (Subcl.-6/01), Model H1; H2; H3 No.91-043 526-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/02), Model H1;H2;H3,not ill. No.91-046 732-93 x Model Vibrating presser foot w/ set screw No.91-000 085-35, (Subcl.-6/03), Model H4, not ill.
91-001 512-15	Nut for No.91-000 011-15	
91-001 536-15	Nut for No.91-000 503-15	
91-005 673-05	Slide block for No.91-010 126-92	
<u>91-006 576-92</u>	Feed lifting shaft crank, rear, w/ binding screw No.11-108 225-15	
<u>91-008 040-92</u>	Feed lifting connection, w/ set screw No.91-000 064-15	
<u>91-008 440-91</u>	Feed lifting connection, compl., consisting of Nos.91-008 040-92; 91-010 031-92	
91-009 702-05	Feed regulator	

Continued overleaf

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Complementary Parts for the Pfaff 545-6 N8
(For standard parts, please refer to the Pfaff 545 H1-6; H2-6; H3-6; H4-6)

- 91-102 007-92 Feed driving eccentric, w/
set screw No.91-000 510-15
- 91-102 019-92 Feed rock shaft crank, w/
binding screw No.11-108 177-15
- 91-102 033-05 Feed forked connection
- 91-102 034-05 Needle bar frame shaft connection
- 91-102 210-92 Needle bar frame shaft crank, rear,
w/ binding screw No.91-000 050-15
- 91-102 216-91 Needle bar frame shaft connection, compl.,
consisting of Nos.91-000 741-15;
91-102 034-05; 91-102 210-92

- 91-018 662-45 Bed plate (not ill.)
- 13-060 400-05 Positioning pin (6x32 DIN 1471),
not ill., for No.91-018 662-45
- 91-700 352-15 Fastening screw (not ill.)
for No.91-018 662-45

Complementary Parts for the Pfaff 545-6 N10
(For standard parts, please refer to the Pfaff 545-6 N8)

- 91-047 241-04 x Model
Feed dog (Subcl.-6/01),
Model H1; H2; H3
No.91-047 242-04 x Model
Feed dog
(Subcl.-6/02),
Model H1; H2; H3,
not ill.
No.91-047 243-04 x Model
Feed dog
(Subcl.-6/03),
Model H4, not ill.

- 91-048 639-04 x Model
Needle plate (Subcl.-6/01; -6/02),
Model H1; H2; H3
No.91-048 640-04 x Model
Needle plate
(Subcl.-6/03),
Model H4, not ill.

- 91-049 573-04 x Model
Lifting presser foot (Subcl.-6/01),
Model H1; H2; H3
No.91-049 574-04 x Model
Lifting presser foot
(Subcl.-6/02),
Model H1; H2; H3,
not ill.
No.91-049 575-05 x Model
Lifting presser foot
(Subcl.-6/03),
Model H4, not ill.

- 91-102 011-05 Feed bar
- 91-102 022-91 Feed regulator, compl., (not ill.)
Same component parts as No.91-018 467-91,
but incorporating
No.91-009 702-05 Feed regulator
No.91-102 028-35 Feed regulator index
plate
- 91-102 028-35 Feed regulator index plate
- 91-102 035-91 Feed lifting shaft crank, compl.,
consisting of Nos.91-000 503-15;
91-001 536-15; 91-005 673-05;
91-010 126-92

Feed Regulator Components of the Pfaff 545 for Stitch Lengths from 5 1/2 to 2 1/2 s.p.i.

Part Name	Part Number for Stitch Length Indicated in s.p.i.			
	5 1/2	4 (N)	3 (N8)	2 1/2 (N10)
Feed regulator, compl.	91-009 810-91	91-009 361-91	91-018 467-91	91-102 022-91
Feed regulator	91-009 602-05	91-009 602-05	91-009 602-05	✚ 91-009 702-05
Feed driving eccentric sleeve, compl.	91-008 281-91	91-008 280-91	91-010 677-91	91-010 677-91
Feed driving eccentric	91-009 646-92	91-009 633-92	91-102 007-92	91-102 007-92
Feed regulator index plate	91-009 648-35	91-009 648-35	91-012 492-35	✚ 91-102 028-35
Feed driving connection	91-009 616-05	91-009 616-05	91-102 033-05	Y 91-102 033-05
Needle bar frame shaft connection, compl.	91-011 783-91	91-011 783-91	91-102 216-91	Y 91-102 216-91
Needle bar frame shaft connection	91-010 013-05	91-010 013-05	91-102 034-05	91-102 034-05
Needle bar frame shaft crank, rear	91-015 659-92	91-015 659-92	91-102 210-92	91-102 210-92
Feed rock shaft crank	91-010 146-92	91-010 146-92	91-102 019-92	Y 91-102 019-92
Feed lifting connection, compl.				91-008 440-91
Feed lifting shaft crank, compl.	91-009 359-91	91-009 359-91	91-009 359-91	X 91-102 035-91
Feed lifting shaft crank, rear				✚ 91-006 576-92
Clamping bracket for feed lifting shaft	91-010 704-15	91-010 704-15	91-010 704-15	
Take-up lever, compl.	See table on p. 46	See table on p. 46	See table on p. 46	✚ 91-018 689-91
Feed bar	91-010 066-05	91-010 066-05	91-010 066-05	Y 91-102 011-05
Bedplate	91-009 335-45	91-009 335-45	91-018 662-45	91-018 662-45

Component Parts for the Pfaff 545
in Models B, C, D and H1, H2, H3, H4

Part Name	Model					
	H 1 B	H 2 B	H 2 C	H 3 B	H 3 C;D	H 4 C;D
Take-up lever, compl.	91-015 870-91	91-015 870-91	91-010 668-91	91-015 870-91	91-010 668-91	91-010 668-91
Take-up lever	91-008 007-05	91-008 007-05	91-010 942-05	91-008 007-05	91-010 942-05	91-010 942-05
Take-up lever driving stud	91-008 009-05	91-008 009-05	91-015 527-05	91-008 009-05	91-015 527-05	91-015 527-05
Thread tension, compl.	91-009 328-91	91-009 328-91	91-009 652-91	91-009 328-91	91-009 652-91	91-009 652-91
Tension spring	91-010 183-05	91-010 183-05	91-010 184-05	91-010 183-05	91-010 184-05	91-010 184-05
Thread check spring	91-010 023-05	91-010 023-05	91-010 937-05	91-010 023-05	91-010 937-05	91-010 937-05
Presser bar	91-019 651-92	91-019 651-92	91-019 651-92	91-019 651-92	91-019 651-92	91-011 718-92
Presser bar bushing	91-019 656-05	91-019 656-05	91-019 656-05	91-019 656-05	91-019 656-05	91-010 676-15
Presser bar spring, outer						91-010 633-05
Presser bar spring, inner						91-061 005-05
Presser bar leaf spring	91-019 662-15	91-019 662-15	91-019 661-15 91-019 662-15	91-019 662-15	91-019 661-15 91-019 662-15	
Presser bar lifter	91-010 734-15	91-010 734-15	91-010 888-15	91-010 735-15	91-010 735-15	91-010 736-15
Lifting eccentric	91-011 724-92	91-011 724-92	91-011 724-92	91-011 724-92	91-011 724-92	91-010 631-92
Connection	91-011 725-45	91-011 725-45	91-011 725-45	91-011 725-45	91-011 725-45	91-010 632-15
Ball joint connection	91-011 497-91	91-011 730-45	91-011 730-45	91-011 730-45	91-011 730-45	91-011 730-45
Nut for ball joint connection	91-001 512-15					
Lifting bell crank	91-010 618-15	91-011 731-05	91-011 731-05	91-011 731-05	91-011 731-05	91-011 731-05
Lifting bracket	91-010 734-15	91-010 734-15	91-010 888-15	91-010 735-15	91-010 735-15	91-010 736-15
Connecting rod	91-010 204-15	91-010 204-15		91-010 204-15		
Lifting lever link assembly, compl.			91-019 677-91		91-019 677-91	91-019 677-91
Lifting lever lifting	91-010 733-45	91-010 733-45	91-010 733-45	91-010 738-45	91-010 738-45	91-010 739-45
Knee lifter, compl.	91-031 568-91	91-031 568-91		91-031 411-91		
Knee lifter stop dog	91-027 271-92	91-027 271-92		91-025 068-92		
Chain			91-015 673-21		91-015 673-21	91-015 673-21
Balance wheel	91-009 388-92	91-009 388-92	91-009 389-92	91-009 388-92	C = 91-009 389-92 D = 91-015 652-92	C = 91-009 389-92 D = 91-015 652-92
Belt guard, compl.	91-008 244-91	91-008 244-91	91-008 244-91	91-008 244-91	C = 91-008 244-91 D = 91-009 424-91	C = 91-008 244-91 D = 91-009 424-91
Arm cover, rear	91-002 504-45	91-002 504-45	91-010 617-45	91-002 504-45	91-010 617-45	91-010 617-45

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11-108 177-15	VI	13-060 400-05	VI	91-000 085-35	VI	91-000 386-15	II/2	91-000 680-15	III/1
11-108 225-15	I/1	13-065 199-05	II/2	91-000 086-15	I/1	91-000 390-15	III/1	91-000 680-15	III/2
11-108 225-15	III/1	13-065 259-05	III/1	91-000 089-25	I/1	91-000 401-35	I/1	91-000 687-15	II/1
11-108 225-15	VI	14-650 104-05	I/1	91-000 089-25	II/1	91-000 405-15	II/1	91-000 689-15	II/1
11-108 246-15	IV/2	40-754 701-00	IV/1	91-000 150-15	I/2	91-000 406-15	II/1	91-000 689-15	III/1
11-108 250-15	II/2	91-000 011-15	VI	91-000 150-15	II/1	91-000 407-15	III/2	91-000 689-15	III/2
11-108 288-15	II/2	91-000 019-15	I/1	91-000 150-15	III/1	91-000 412-35	I/2	91-000 697-05	I/1
11-130 452-15	III/1	91-000 029-15	II/2	91-000 152-15	I/1	91-000 422-35	III/2	91-000 699-15	III/1
11-133 451-15	III/1	91-000 034-15	I/1	91-000 152-15	II/1	91-000 456-15	II/1	91-000 715-35	II/1
11-174 086-15	I/1	91-000 034-15	V/1	91-000 172-35	I/2	91-000 469-15	I/1	91-000 737-05	IV/2
11-178 166-15	I/1	91-000 048-15	I/1	91-000 186-15	IV/1	91-000 486-25	I/2	91-000 741-15	II/2
11-460 109-15	IV/1	91-000 050-15	VI	91-000 186-15	V/2	91-000 503-15	III/1	91-000 741-15	VI
11-460 247-25	IV/2	91-000 058-15	III/1	91-000 225-15	III/2	91-000 503-15	VI	91-000 783-15	III/1
11-460 250-25	IV/1	91-000 059-35	II/1	91-000 237-25	I/1	91-000 505-15	III/1	91-000 785-15	III/1
11-460 355-15	IV/1	91-000 062-15	I/1	91-000 237-25	IV/2	91-000 510-15	I/1	91-000 785-15	III/2
11-470 358-25	IV/1	91-000 062-25	IV/2	91-000 239-15	I/2	91-000 510-15	II/1	91-000 790-15	III/1
11-470 768-15	IV/2	91-000 064-15	II/1	91-000 243-15	I/1	91-000 510-15	V/2	91-000 809-15	III/1
12-024 171-15	II/2	91-000 064-15	II/2	91-000 243-15	I/2	91-000 510-15	VI	91-000 885-15	II/1
12-024 171-15	IV/2	91-000 064-15	VI	91-000 243-15	V/1	91-000 511-15	II/1	91-000 928-15	III/1
12-110 211-15	II/2	91-000 070-15	II/1	91-000 263-15	II/2	91-000 522-15	II/1	91-001 512-15	II/1
12-305 414-15	IV/2	91-000 070-15	III/1	91-000 278-15	I/1	91-000 524-15	I/2	91-001 512-15	V/1
12-515 250-05	I/1	91-000 072-15	I/1	91-000 290-15	III/1	91-000 525-15	III/1	91-001 512-15	VI
12-611 310-45	IV/2	91-000 073-15	I/1	91-000 321-15	II/1	91-000 529-15	III/1	91-001 513-15	II/2
12-640 130-55	III/2	91-000 073-15	III/1	91-000 323-15	II/1	91-000 568-15	I/1	91-001 522-35	I/2
12-640 150-55	III/2	91-000 078-15	III/2	91-000 359-15	IV/2	91-000 624-15	III/1	91-001 533-25	IV/2
12-640 170-55	IV/1	91-000 082-15	I/2	91-000 363-15	II/1	91-000 636-15	V/1	91-001 536-15	III/1
12-640 170-55	V/2	91-000 082-15	III/2	91-000 363-25	IV/2	91-000 645-05	I/1	91-001 536-15	VI
12-642 170-45	II/2	91-000 082-25	IV/2	91-000 364-25	IV/2	91-000 660-15	II/1	91-001 593-35	II/1
12-642 170-45	IV/1	91-000 082-35	I/2	91-000 366-15	I/2	91-000 666-05	I/2	91-001 600-35	I/1
13-030 341-05	IV/1	91-000 083-15	I/1	91-000 366-25	IV/2	91-000 668-15	V/2	91-001 758-05	I/1
13-052 256-05	III/2	91-000 085-35	I/1	91-000 367-15	II/2	91-000 672-15	II/1	91-002 504-45	II/1

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91-002 536-15	IV/2	91-008 003-05	II/1	91-009 347-05	III/1	91-009 652-91	V/2	91-010 181-15	I/2
91-003 100-05	I/1	91-008 004-05	II/1	91-009 351-91	III/2	91-009 702-05	VI	91-010 183-05	I/2
91-004 005-05	I/2	91-008 005-05	II/1	91-009 359-91	III/1	91-009 810-91	II/1	91-010 184-05	I/2
91-004 006-05	I/2	91-008 007-05	I/2	91-009 361-91	II/1	91-009 938-15	II/2	91-010 184-05	V/2
91-004 170-45	IV/1	91-008 008-05	I/2	91-009 388-92	II/1	91-010 002-05	II/1	91-010 185-05	I/2
91-004 171-15	IV/1	91-008 009-05	I/2	91-009 389-92	II/1	91-010 009-05	I/1	91-010 186-15	I/2
91-004 171-15	V/2	91-008 011-05	I/2	91-009 390-35	I/2	91-010 013-05	II/2	91-010 196-05	II/1
91-004 172-05	IV/1	91-008 021-11	I/1	91-009 391-31	I/2	91-010 016-05	II/1	91-010 204-15	II/2
91-004 172-05	V/2	91-008 040-92	VI	91-009 408-05	III/2	91-010 017-05	II/1	91-010 211-05	III/1
91-004 173-15	IV/1	91-008 064-05	I/2	91-009 424-91	V/2	91-010 022-05	II/1	91-010 212-45	III/1
91-004 173-15	V/2	91-008 244-91	IV/1	91-009 425-45	V/2	91-010 023-05	I/2	91-010 221-05	III/1
91-004 184-45	V/2	91-008 245-45	IV/1	91-009 432-90	III/1	91-010 026-31	I/2	91-010 360-05	I/1
91-004 186-45	III/1	91-008 280-91	II/1	91-009 489-05	I/2	91-010 027-35	I/2	91-010 361-05	III/1
91-004 531-25	I/2	91-008 281-91	II/1	91-009 602-05	II/1	91-010 028-35	I/2	91-010 596-05	II/1
91-005 005-05	IV/2	91-008 440-91	VI	91-009 603-45	II/1	91-010 031-92	VI	91-010 606-45	II/2
91-005 051-15	III/1	91-009 009-05	V/1	91-009 604-05	II/1	91-010 044-05	III/1	91-010 617-45	II/2
91-005 125-05	IV/2	91-009 148-05	I/2	91-009 605-05	II/1	91-010 056-05	III/1	91-010 618-15	V/1
91-005 564-45	IV/2	91-009 148-05	II/1	91-009 606-05	II/1	91-010 061-34	III/2	91-010 631-92	V/2
91-005 567-25	IV/2	91-009 149-05	III/1	91-009 609-05	II/1	91-010 066-05	III/1	91-010 632-15	V/2
91-005 568-25	IV/2	91-009 302-45	II/1	91-009 610-35	II/1	91-010 067-05	II/2	91-010 633-05	V/1
91-005 569-25	IV/2	91-009 308-35	III/2	91-009 612-15	II/1	91-010 099-05	III/2	91-010 636-45	I/1
91-005 604-05	II/1	91-009 327-35	IV/1	91-009 616-05	II/1	91-010 100-05	III/2	91-010 646-91	I/1
91-005 673-05	III/1	91-009 328-91	I/2	91-009 617-05	II/1	91-010 104-05	I/1	91-010 668-91	I/2
91-005 673-05	VI	91-009 333-15	II/1	91-009 618-05	II/1	91-010 107-05	I/2	91-010 676-15	V/1
91-006 155-15	II/1	91-009 335-45	III/1	91-009 621-92	II/1	91-010 107-05	IV/2	91-010 677-91	VI
91-006 505-05	I/2	91-009 337-05	III/2	91-009 624-05	II/1	91-010 115-05	I/2	91-010 703-92	I/2
91-006 526-05	V/1	91-009 338-92	III/2	91-009 633-92	II/1	91-010 116-05	I/2	91-010 704-15	III/1
91-006 576-92	VI	91-009 339-15	III/2	91-009 636-91	II/1	91-010 121-91	III/1	91-010 728-15	I/1
91-006 759-05	II/1	91-009 341-05	III/2	91-009 636-91	VI	91-010 126-92	III/1	91-010 729-05	I/1
91-006 783-05	I/2	91-009 342-05	III/2	91-009 646-92	II/1	91-010 126-92	VI	91-010 730-15	I/1
91-006 783-05	II/1	91-009 343-05	III/2	91-009 648-35	II/1	91-010 127-91	II/1	91-010 731-15	I/1

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Nr./nº/No.			Fig.			Nr./nº/No.			Fig.			Nr./nº/No.			Fig.			Nr./nº/No.			Fig.								
91-010 732-05			I/1			91-011 738-05			I/1			91-018 348-91			III/1			91-019 677-91			V/2			91-029 840-91			IV/1		
91-010 733-45			II/2			91-011 739-92			I/1			91-018 349-05			III/1			91-019 853-12			III/1			91-029 841-05			IV/1		
91-010 734-15			I/1			91-011 746-05			I/1			91-018 350-05			III/1			91-025 054-55			IV/1			91-029 946-91			IV/1		
91-010 735-15			V/1			91-011 752-92			I/1			91-018 357-45			III/1			91-025 056-92			IV/1			91-030 246-15			II/2		
91-010 736-15			V/1			91-011 778-05			I/1			91-018 358-45			II/1			91-025 060-92			IV/1			91-030 246-15			V/2		
91-010 737-45			V/2			91-011 783-91			II/2			91-018 359-45			II/1			91-025 068-92			V/2			91-031 411-91			V/2		
91-010 738-45			V/2			91-011 929-15			V/1			91-018 401-91			III/1			91-025 075-55			IV/1			91-031 568-91			IV/1		
91-010 739-45			V/2			91-012 072-05			III/2			91-018 402-45			III/1			91-025 076-15			IV/1			91-032 805-91			IV/1		
91-010 752-15			I/1			91-012 407-15			II/2			91-018 403-01			III/1			91-025 077-15			IV/1			91-032 806-45			IV/1		
91-010 755-35			II/1			91-012 492-35			VI			91-018 404-05			III/1			91-025 164-05			II/2			91-032 807-91			IV/1		
91-010 756-91			I/1			91-013 102-45			I/1			91-018 406-01			III/1			91-025 165-45			II/2			91-032 808-45			IV/1		
91-010 817-91			I/1			91-013 106-45			I/1			91-018 415-92			II/1			91-025 169-92			IV/1			91-040 474-93			I/1		
91-010 819-35			I/1			91-013 109-45			II/2			91-018 439-05			III/1			91-025 170-15			IV/1			91-040 474-93			VI		
91-010 820-45			I/1			91-013 139-05			I/2			91-018 460-90			II/1			91-025 637-15			I/1			91-040 475-04			I/1		
91-010 821-35			I/1			91-014 675-45			II/2			91-018 467-91			VI			91-026 745-04			III/2			91-040 618-45			IV/2		
91-010 822-05			I/1			91-014 709-05			II/2			91-018 477-90			III/1			91-026 745-04			VI			91-040 621-91			IV/2		
91-010 867-91			III/1			91-014 710-01			II/2			91-018 600-01			III/1			91-026 746-04			III/2			91-040 623-25			IV/2		
91-010 888-15			I/1			91-014 786-15			II/2			91-018 662-45			VI			91-026 830-15			III/2			91-041 063-25			IV/2		
91-010 937-05			I/2			91-015 527-05			I/2			91-018 688-05			VI			91-027 271-92			IV/1			91-041 076-91			IV/2		
91-010 937-05			V/2			91-015 527-05			VI			91-018 689-91			VI			91-027 362-91			III/2			91-041 085-91			IV/2		
91-010 942-05			I/2			91-015 652-92			V/2			91-019 651-92			I/1			91-029 007-91			IV/1			91-042 944-04			V/1		
91-011 455-05			II/1			91-015 659-92			II/2			91-019 656-05			I/1			91-029 293-90			IV/1			91-042 944-04			VI		
91-011 497-91			V/1			91-015 664-05			III/1			91-019 657-05			I/1			91-029 394-01			IV/1			91-042 945-04			V/1		
91-011 718-92			V/1			91-015 673-21			II/2			91-019 660-15			II/2			91-029 450-35			IV/1			91-043 524-04			III/2		
91-011 724-92			I/1			91-015 870-91			I/2			91-019 661-15			II/2			91-029 480-91			IV/1			91-043 525-04			III/2		
91-011 725-45			I/1			91-017 530-91			II/2			91-019 662-15			II/2			91-029 535-15			I/1			91-043 526-93			I/1		
91-011 727-05			I/1			91-018 339-05			III/1			91-019 663-45			II/2			91-029 587-55			IV/1			91-043 526-93			VI		
91-011 729-92			I/1			91-018 340-91			III/1			91-019 664-15			II/2			91-029 601-15			IV/1			91-043 527-04			I/1		
91-011 730-45			I/1			91-018 341-91			III/1			91-019 665-15			II/2			91-029 601-25			IV/2			91-046 097-25			IV/2		
91-011 731-05			I/1			91-018 342-05			III/1			91-019 676-05			I/2			91-029 692-45			IV/1			91-046 546-93			I/1		
91-011 732-05			I/1			91-018 344-05			III/1			91-019 676-05			II/1			91-029 831-91			IV/1			91-046 623-93			I/1		
91-011 734-05			I/1			91-018 346-01			III/1			91-019 677-91			II/2			91-029 833-45			IV/1			91-046 630-04			I/1		

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Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.	Nr./nº/No.	Fig.
91-046 631-04	I/1	91-050 339-12	I/1	91-129 641-92	IV/2				
91-046 731-04	V/1	91-050 855-45	IV/2	91-129 644-05	IV/2				
91-046 732-93	V/1	91-053 332-45	IV/2	91-129 645-45	IV/2				
91-046 732-93	VI	91-053 347-21	IV/2	91-129 646-92	IV/2				
91-046 926-04	I/1	91-055 203-91	I/1	91-129 647-45	IV/2				
91-046 966-04	III/2	91-055 204-15	I/1	91-129 649-45	IV/2				
91-046 967-04	III/2	91-055 205-05	I/1	91-129 650-90	IV/2				
91-046 968-04	III/2	91-061 005-05	V/1	91-129 660-90	IV/2				
91-046 969-04	III/2	91-063 019-05	I/1	91-700 352-15	VI				
91-046 980-04	III/2	91-067 020-05	II/1	91-710 650-92	I/1				
91-046 981-04	III/2	91-070 171-90	III/2	93-102 335-41	IV/1				
91-046 982-04	III/2	91-097 074-47	IV/1	93-513 120-91	IV/1				
91-046 983-04	III/2	91-100 044-15	II/1	93-513 121-00	IV/1				
91-046 984-93	I/1	91-100 271-15	I/1	93-513 124-10	IV/1				
91-046 985-93	I/1	91-101 775-05	IV/1	93-513 125-05	IV/1				
91-046 986-04	I/1	91-102 007-92	VI	99-080 150-91	IV/2				
91-046 987-04	I/1	91-102 011-05	VI	99-115 034-15	IV/2				
91-047 181-04	III/2	91-102 019-92	VI	99-115 036-45	IV/2				
91-047 241-04	VI	91-102 022-91	VI	99-115 037-45	IV/2				
91-047 242-04	VI	91-102 028-35	VI	99-129 584-93	IV/1				
91-047 243-04	VI	91-102 033-05	VI	99-129 586-93	V/2				
91-048 537-05	III/2	91-102 034-05	VI	99-129 593-93	V/2				
91-048 639-04	VI	91-102 035-91	VI						
91-048 640-04	VI	91-102 210-92	VI						
91-048 922-04	VI	91-102 216-91	VI						
91-048 923-04	VI	91-105 447-15	I/2						
91-049 059-93	I/1	91-108 001-91	I/1						
91-049 573-04	VI	91-108 527-91	I/1						
91-049 574-04	VI	91-113 030-35	I/2						
91-049 575-05	VI	91-119 025-35	I/2						
91-049 585-04	VI	91-129 637-45	IV/2						
91-049 586-05	VI	91-129 640-90	IV/2						

